

电子花样机

COMPUTER-CONTROLLED PATTERN SEWING MACHINE WITH INPUT FUNCTION

零件手册

PARTS BOOK

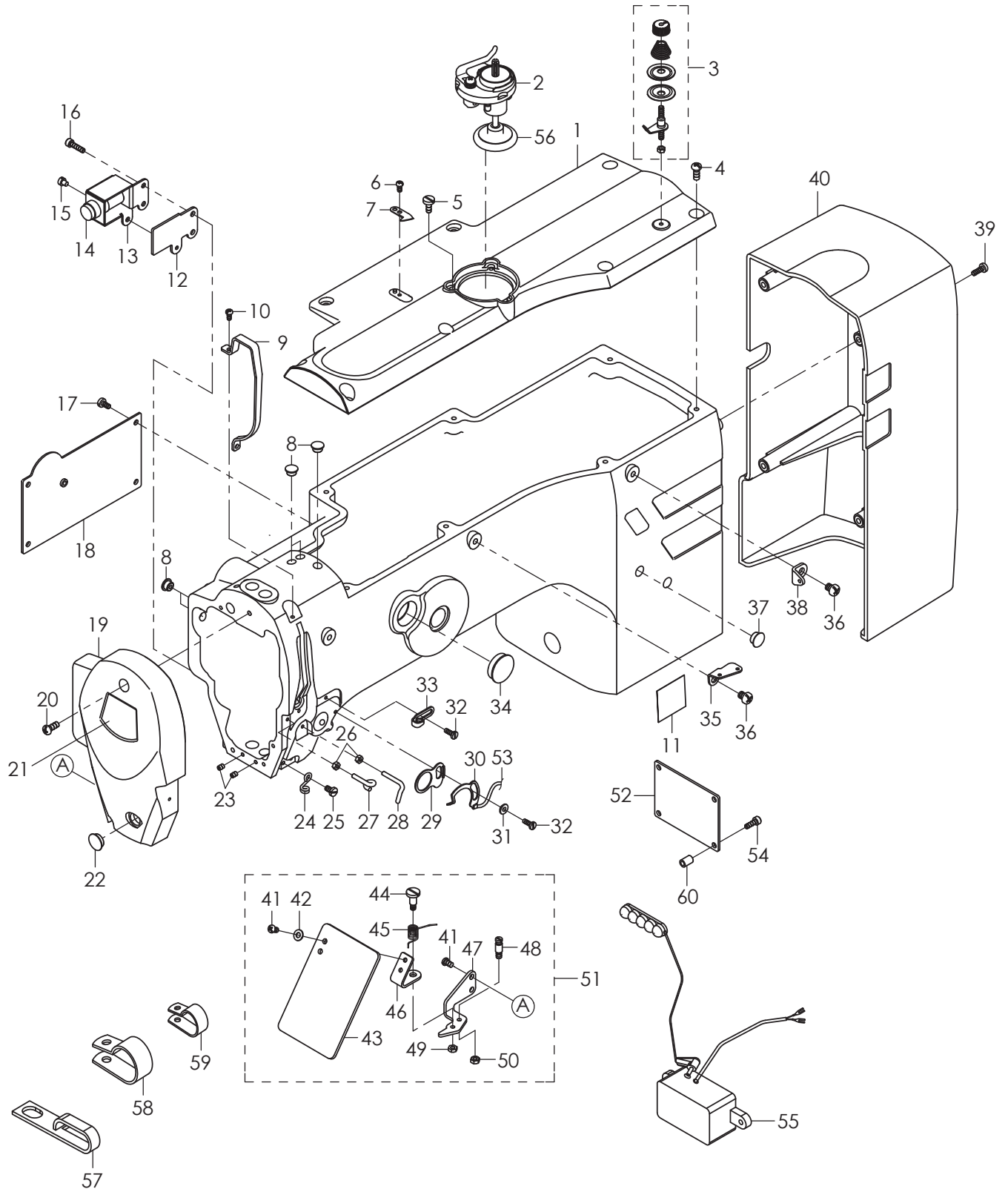
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1. FRAME & MISCELLANEOUS COVER COMPONENTS (1)

机头、外装部件(1)



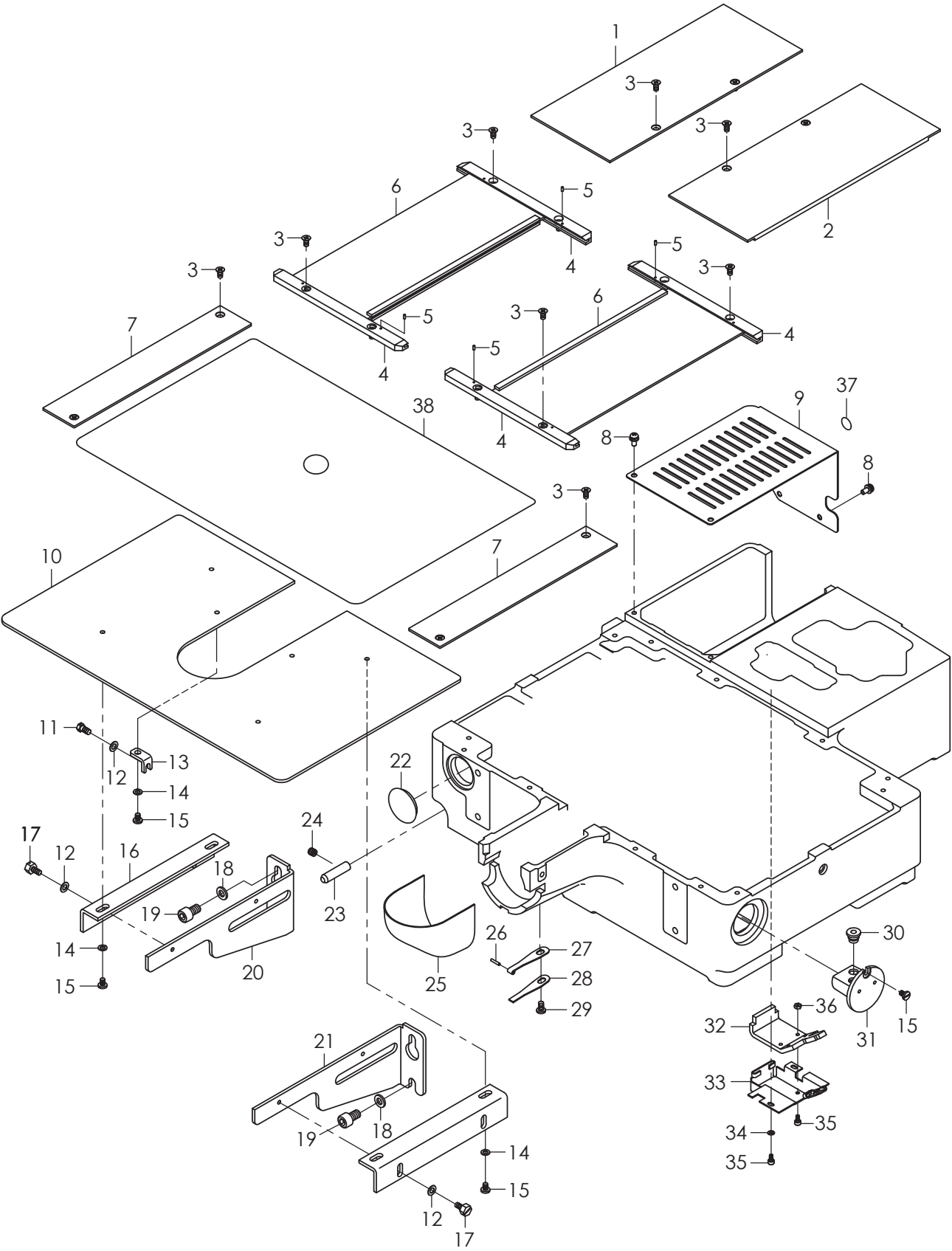
1. 机头、外装部件(1)

FRAME & MISCELLANEOUS COVER COMPONENTS (1)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	20008484	上盖	UPSIDE_COVER	1
2	10027383	绕线器	BOBBIN_WINDER_UNIT	1
3	10011134	绕线夹线器	BOBBIN_THREAD_TENSION_ASM.	1
4	10008776	螺钉 M5 L=12	SCREW M5 L=12	8
5	10011101	螺钉 SM11/64"×40 L=11	SCREW SM11/64"×40 L=11	3
6	10011143	螺钉 SM9/64"×40 L=7	SCREW SM9/64"×40 L=7	1
7	10011149	绕线切刀	THREAD_CUTTER	1
8	10000090	摆动架销油塞	RUBBER_PLUG	5
9	20003790	挑线杆防护罩	THREAD_TAKE_UP_LEVER_COVER	1
10	10011143	螺钉 SM9/64"×40 L=7	SCREW SM9/64"×40 L=7	2
11	10008936	安全提示牌	SAFETY_WARNING_SIGN	1
12	20010435	急停开关安装板喷漆件	STOP_SWITCH_PLATE	1
13	20010434	急停开关盒喷漆件	STOP_SWITCH_BOX	1
14	10028708	急停开关	STOP_SWITCH	1
15	10009595	螺钉 M4 L=4.5	SCREW M4 L=4.5	1
16	10000863	螺钉 M4 L=12	SCREW M4 L=12	2
17	10009868	螺钉 M4 L=8	SCREW M4 L=8	4
18	20008485	后盖板	LEFTWARD_COVER	1
19	20008483	面板	FACE_COVER	1
20	10008776	螺钉 M5 L=12	SCREW M5 L=12	2
21	10005468	面板装饰牌	FACE_PLATE	1
22	10011099	橡胶塞	RUBBER_PLUG	1
23	10000563	螺钉 M4 L=5	SCREW M4 L=5	2
24	10011139	下线钩	ARM_THREAD_GUIDE_B	1
25	10010668	螺钉 SM11/64"×40 L=7.8	SCREW SM11/64"×40 L=7.8	1
26	10011140	螺母 SM9/64"×40	NUT SM9/64"×40	2
27	10011148	中线钩	ARM_THREAD_GUIDE_M	1
28	10000181	中线钩	L_SHAPED_THREAD_GUIDE	1
29	10000741	传感片内绝缘片	GUIDE_PLATE	1
30	10000188	传感片	THB_SENSOR_SLIT	1
31	10000752	传感片外绝缘片	BUSHING	1
32	10009691	螺钉 SM9/64"×40 L=10	SCREW SM9/64"×40 L=10	2
33	10008940	右线钩	ARM_THREAD_GUIDE_R	1
34	10027270	橡胶塞	RUBBER_PLUG	1
35	10011200	上过线板	THREAD_GUIDE_PLATE_B	1
36	10011158	螺钉 SM15/64"×28 L=7	SCREW SM15/64"×28 L=7	2
37	10011136	橡胶塞	RUBBER_PLUG	2
38	10011145	单眼过线板	THREAD_GUIDE_PLATE_A	1
39	10003049	螺钉 M4 L=12	SCREW M4 L=12	4
40	10027262	后罩	BACK_COVER	1
41	10011570	螺钉 SM11/64"×40 L=7	SCREW SM11/64"×40 L=7	4
42	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	2
43	10011636	安全板	SAFETY_PLATE	1
44	10011677	螺钉轴	HINGE_SCREW	1
45	10011678	弹簧	SPRING	1
46	10011684	安全板架组件	SAFETY_PLATE_INSTALLING_PLATE_B	1
47	10011632	安全板座	SAFETY_PLATE_INSTALLING_PLATE_A	1
48	10011633	销钉	SCREW_PIN	1
49	10010370	螺母 SM11/64"×40	NUT SM11/64"×40	1
50	10011682	螺母 SM3/16"×28	NUT SM3/16"×28	1
51	20004358	眼睛防护罩组件	SAFETY_PLATE_ASM.	(1)
52	10031715	信号转接板	SIGNAL_SWITCH_BOARD	1
53	10002471	单芯电线	SINGLE_WIRE	1
54	10009103	螺钉 M4 L=16	SCREW M4 L=16	4
55	10001316	机头灯	HEAD_LAMP	1
56	10008773	橡胶轮	RUBBER_WHEEL	1
57	10000082	前支脚油线夹	CABLE_CLIP	1
58	10001546	电线夹 (R7.5)	CABLE_CLIP(R7.5)	1
59	10031975	电线夹 (R5)	CABLE_CLIP(R5)	3
60	10024992	转接板支柱	SUPPORT_PILLAR	4

2. FRAME & MISCELLANEOUS COVER COMPONENTS (2)

机头、外装部件(2)



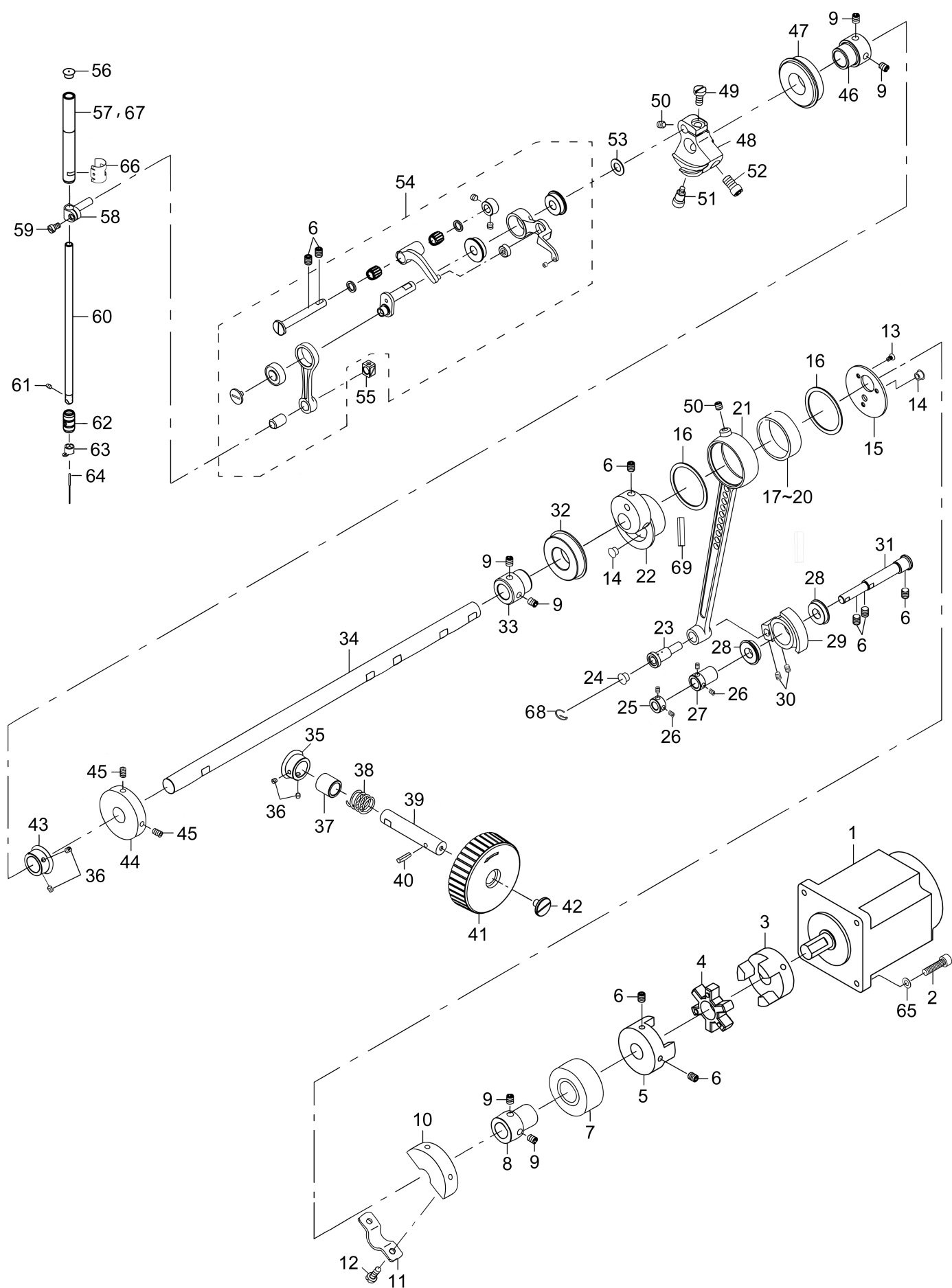
2. 机头、外装部件 (2)

FRAME & MISCELLANEOUS COVER COMPONENTS (2)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10027271	左上盖板组件	X MOVEMENT UPPER COVER L ASM.	1
2	10027272	右上盖板组件	X MOVEMENT UPPER COVER R ASM.	1
3	10000202	螺钉 M4 L=6	SCREW M4 L=6	16
4	10027265	X向滑板导轨	X MOVEMENT COVER RAIL	4
5	10002876	销	SPRING PIN 1.5×4	4
6	10027273	X向滑板挡板	X MOVEMENT LOWER COVER ASM.	2
7	10027264	外侧盖板	FEED_BASE_COVER	2
8	10000707	螺钉组件 M4 L=5.6	SCREW M4 L=5.6	4
9	20008490	X向电机盖板	X_MOTOR_COVER	1
10	10027263	缝台	NEEDLE_PLATE_SUPPORT_COVER	1
11	10000852	螺钉 SM3/16"×28 L=9	SCREW SM3/16"×28 L=9	2
12	10006780	垫圈 5.2	WASHER 5.2	6
13	10000197	缝台固定板2	COVER_SUPPORT 2	2
14	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	6
15	10014441	螺钉 M4 L=6	SCREW M4 L=6	7
16	10006396	缝台支架板	COVER BASE	2
17	10000595	螺钉 SM11/64"×40 L=9	SCREW SM11/64"×40 L=9	4
18	10000480	垫圈 6	WASHER 6	4
19	10005122	螺钉 M6 L=10	SCREW M6 L=10	4
20	10006399	右缝台大支架	COVER_SUPPORT_R	1
21	10006395	左缝台大支架	COVER_SUPPORT_L	1
22	10000184	底板正面大油塞	RUBBER PLUG	1
23	10011141	销	PIN	2
24	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
25	20004123	梭床罩	HOOK COVER ASM.	1
26	10010815	销	PIN	1
27	10011420	弹簧	PRESSER SPRING A	1
28	10010807	弹簧	PRESSER SPRING B	2
29	10010808	螺钉 SM11/64"×40 L=7.8	SCREW SM11/64"×40 L=7.8	1
30	10014296	油窗塞	RUBBER PLUG	2
31	10021601	油窗组件	OIL TANK ASM.	1
32	10028678	毛毡	FELT	1
33	10028677	齿轮油罩	GREASE COVER	1
34	10000927	垫圈	WASHER 3.2	2
35	10001513	螺钉 M3 L=6	SCREW M3 L=6	6
36	10003887	螺母 M3	NUT M3	4
37	10008974	机头接地提示牌	GROUND SIGN	1
38	10032785	缝台贴膜	NEEDLE_PLATE_SUPPORT_COVER_PROTECTOR	1

3. MAIN SHAFT & NEEDLE BAR COMPONENTS

上轴、针杆部件



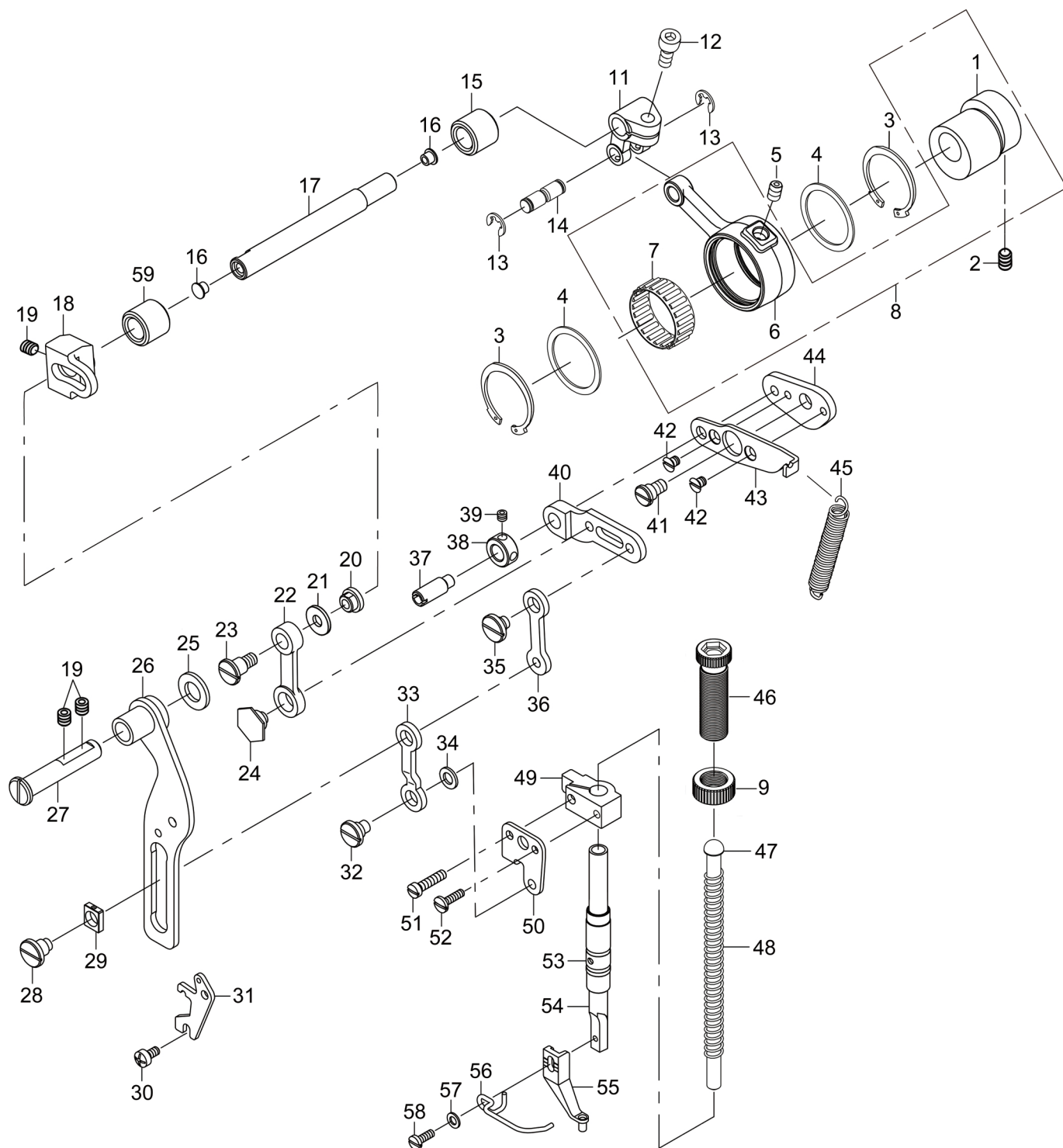
3. 上轴、针杆部件

MAIN SHAFT & NEEDLE BAR COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10031828	主轴电机	MAIN SHAFT SERVO MOTOR	1
2	10001943	螺钉 M5 L=20	SCREW M5 L=20	4
3	10012615	联轴器(1)	COUPLING (1)	1
4	10011227	联轴器橡胶块	COUPLING RUBBER	1
5	10012613	联轴器(2)	COUPLING (2)	1
6	10009187	螺钉 M6 L=8	SCREW M6 L=8	11
7	10025863	轴承 5204Z	BEARING 5204Z	1
8	10014264	轴承衬套	BEARING_BUSH	1
9	10010678	螺钉 15/64-28 L=8	SCREW 15/64-28 L=8	6
10	10014337	上轴平衡轮	MAIN SHAFT BALANCER	1
11	10014332	平衡轮固定板	BALANCER_FIX_PLATE	1
12	10011644	螺钉 M5 L=13	SCREW M5 L=13	2
13	10009626	螺钉 M3 L=6	SCREW M3 L=6	3
14	10014266	橡胶塞	RUBBER PLUG	2
15	10014268	大连杆滚针轴承盖板	CRANK_ROD_SUPPORT_PLATE	1
16	10014269	挡圈	BEARING_SUPPORT_PLATE	2
17	10023508	滚针轴承	NEEDLE BEARING	(1)
18	10023509	滚针轴承	NEEDLE BEARING	(1)
19	10023510	滚针轴承	NEEDLE BEARING	1
20	10023511	滚针轴承	NEEDLE BEARING	(1)
21	10014270	大连杆	CRANK ROD	1
22	10014265	大连杆偏心轮	ECCENTRIC CAM	1
23	10014333	销	CONNECTING SHAFT	1
24	10011188	橡胶塞	RUBBER PLUG	1
25	10004600	挡圈	THRUST COLLAR	1
26	10013590	螺钉 11/64-40 L=4	SCREW 11/64-40 L=4	4
27	10025296	挡圈	THRUST COLLAR	1
28	10003533	轴承 6900ZZNR	BEARING 6900ZZNR	1
29	10008790	扇形齿轮	OSCILLATING GEAR	1
30	10012162	螺钉 M5 L=5	SCREW M5 L=5	2
31	10029482	扇形齿轮偏心轴	OSCILLATING_GEAR_ECCENTRIC_SHAFT	1
32	10029408	轴承 6022VVNR	BEARING 6022VVNR	1
33	10014362	轴承衬套	BEARING_BUSH	1
34	10027274	上轴	MAIN SHAFT	1
35	10021312	齿轮 A	GEAR_A	1
36	10011226	螺钉 11/64-40 L=2.8	SCREW 11/64-40 L=2.8	4
37	10027277	轴套	NEEDLE FEED SHAFT METAL	1
38	10011242	弹簧	SPRING	1
39	10027278	手轮轴	HANDWHEEL SHAFT	1
40	10006073	销	SPRING PIN	1
41	10011603	手轮	HANDWHEEL	1
42	10011225	螺钉 M6	HANDWHEEL SETSCREW M6	1
43	10027407	齿轮 B	GEAR_B	1
44	10009172	绕线主动轮	BOBBIN WINDER DRIVING WHEEL	1
45	10011223	螺钉 11/64-40 L=11.5	SCREW 11/64-40 L=11.5	2
46	10014280	轴承衬套	BEARING_BUSH	1
47	10025882	6004NR-2RS_BOM轴承	BEARING 6004NR-2RS	1
48	10014283	针杆曲柄	COUNTER WEIGHT	1
49	10014272	螺钉 M6 L=11.5	SCREW M6 L=11.5	1
50	10022863	螺钉 M6 L=6	SCREW M6 L=6	2
51	10014282	螺钉 M8	SCREW M8	1
52	10014284	螺钉 M8 L=12	SCREW M8 L=12	1
53	10011622	垫圈 8×15×0.7	WASHER 8×15×0.7	1
54	10021602	挑线杆组件	THREAD_TAKE_UP_COMPL	1
55	10011194	针杆连接轴滑块	SLIDE BLOCK	1
56	10010587	橡胶塞	RUBBER PLUG	1
57	10039490	针杆上轴套	NEEDLE_BAR_METAL	1
58	10010590	针杆连接柱	NEEDLE BAR CONNECTING	1
59	10030286	螺钉 9/64-40 L=6	SCREW 9/64-40 L=6	1
60	10000323	针杆	NEEDLE BAR	1
61	10010588	螺钉 1/8-44 L=4.5	SCREW 1/8-44 L=4.5	1
62	10027275	针杆下轴套	NEEDLE_BAR_LOWER_METAL	1
63	10000237	针杆线钩	THREAD GUIDE	1
64	10004896	机针 DP×17 18#	NEEDLE DP×17 18#	1
65	10000260	垫圈 5.2×9.8×1	WASHER 5.2×9.8×1	4
66	10031678	挡油片	NEEDLE_BAR_METAL_GREASE_COVER	1
67	10039491	针杆上轴套	NEEDLE_BAR_METAL	(1)
68	10031713	防松扭簧	SPRING	1
69	10007993	毛毡	OIL FELT PAD	1

4. PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (1)

中压脚部件(1)

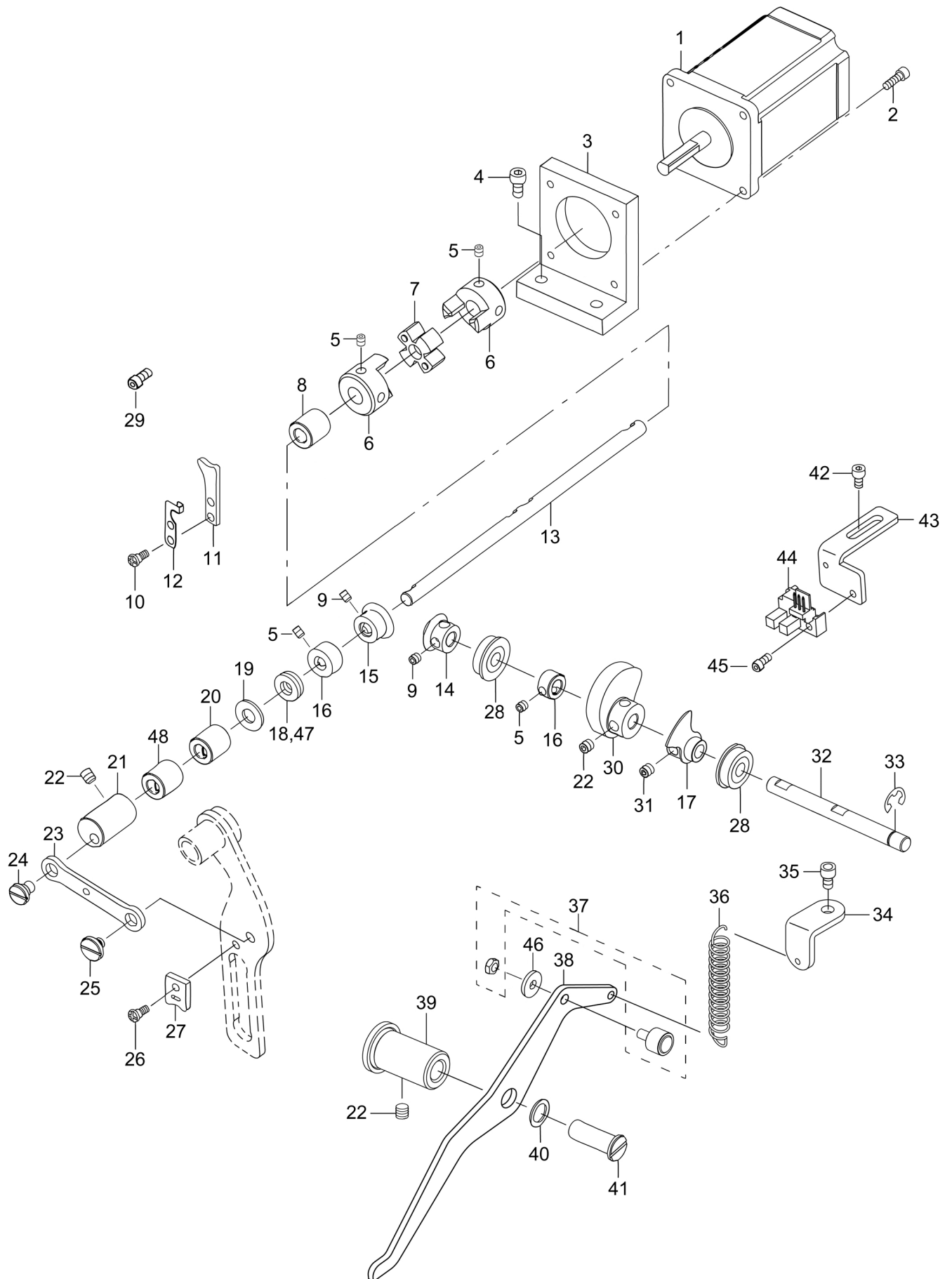


4. 中压脚部件(1) PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (1)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10027282	偏心轮	ECCENTRIC CAM	1
2	10009187	螺钉 M6 L=8	SCREW M6 L=8	2
3	10030861	挡圈	RETAINING RING	2
4	10027336	垫圈 28.5×35×1	WASHER 28.5×35×1	2
5	10022863	螺钉 M6×0.75 L=6	SCREW M6 L=6	1
6	10027280	连杆	CRANK CONNECTING ROD	1
7	10027337	滚针轴承	NEEDLE BEARING	1
8	10047391	连杆组件	CRANK CONNECTING ROD ASM	1
9	10034529	调压螺母	PRESS ADJUSTING NUT	1
11	10000642	压脚同步曲柄	FORKED LINK	1
12	10009008	螺钉 M6 L=16	SCREW M6 L=16	1
13	10009654	开口挡圈 6	E-RING 6	2
14	10027283	销	CONNECTING SHAFT	1
15	10040151	轴套	BUSHING	1
16	10027286	橡胶塞	RUBBER PLUG	2
17	10027285	压脚行程调节曲柄轴	PRESSER WAVING SHAFT	1
18	10000479	压脚行程调节曲柄	ADJUSTING ARM	1
19	10011232	螺钉 M6 L=6	SCREW M6 L=6	3
20	10000632	螺母	ADJUSTING NUT	1
21	10000480	垫圈 6	WASHER 6	1
22	10027288	连杆	INTERMEDIATE PRESSURE LINK A	1
23	10027287	螺钉 15/64-28	SCREW 15/64-28	1
24	10027289	螺钉	SCREW	1
25	10027307	垫圈 10.4×19×2	WASHER 10.4×19×2	1
26	10027331	提升导轨组件	PRESSURE VARIABLE PLATE ASM	1
27	10027308	定位轴	LOCATING SHAFT	1
28	10027302	螺钉	SCREW	1
29	10027301	压脚提升导轨滑块	SLIDE BLOCK	1
30	10009868	螺钉 M4 L=8	SCREW M4 L=8	2
31	10027293	复位簧拉板	SPRING LOCATING PLATE	1
32	10027303	螺钉	SCREW	1
33	10027300	压脚提升导轨连杆	INTERMEDIATE PRESSURE LINK B	1
34	10012830	垫圈 6.2×10.3×1.2	WASHER 6.2×10.3×1.2	1
35	10027299	螺钉	SCREW	1
36	10027298	压脚上下连杆	INTERMEDIATE PRESSURE LINK C	1
37	10000482	销 SM1/4"×40	HINGE SCREW	1
38	10000483	挡圈	THRUST COLLAR	1
39	10013590	螺钉 11/64-40 L=4	SCREW 11/64-40 L=4	2
40	10027290	压脚行程摆杆	INTERMEDIATE PRESSURE LINK D	1
41	10000481	螺钉	SCREW	1
42	10000520	沉头螺钉 11/64-40 L=4	SCREW 11/64-40 L=4	2
43	10027291	压脚调节复位板1	POSITIONING LINK 1	1
44	10027292	压脚调节复位板2	POSITIONING LINK 2	1
45	10027294	弹簧	SPRING	1
46	10034528	调压螺钉	PRESS ADJUSTING SCREW	1
47	10000636	压脚调压导杆	PRESSER GUIDE BAR	1
48	10000522	压脚调压簧	PRESS ADJUSTING SPRING	1
49	10027305	压杆导架	PRESSER BAR GUIDE BRACKET	1
50	10027304	提升板	LINK CONNECTING PLATE	1
51	10033253	螺钉 11/64-40 L=18	SCREW 11/64-40 L=18	1
52	10009325	螺钉 9/64-40 L=13.5	SCREW 9/64-40 L=13.5	1
53	10027306	压杆轴套	PRESSER BUSHING	1
54	10010646	压杆	PRESSER BAR	1
55	10000489	压脚	INTERMEDIATE PRESSER	1
56	10000487	护指架	FINGER GUARD	1
57	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	1
58	10010650	螺钉 9/64-40 L=10.5	SCREW 9/64-40 L=10.5	1
59	10040151	轴套	BUSHING	1

5. PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (2)

中压脚部件 (2)



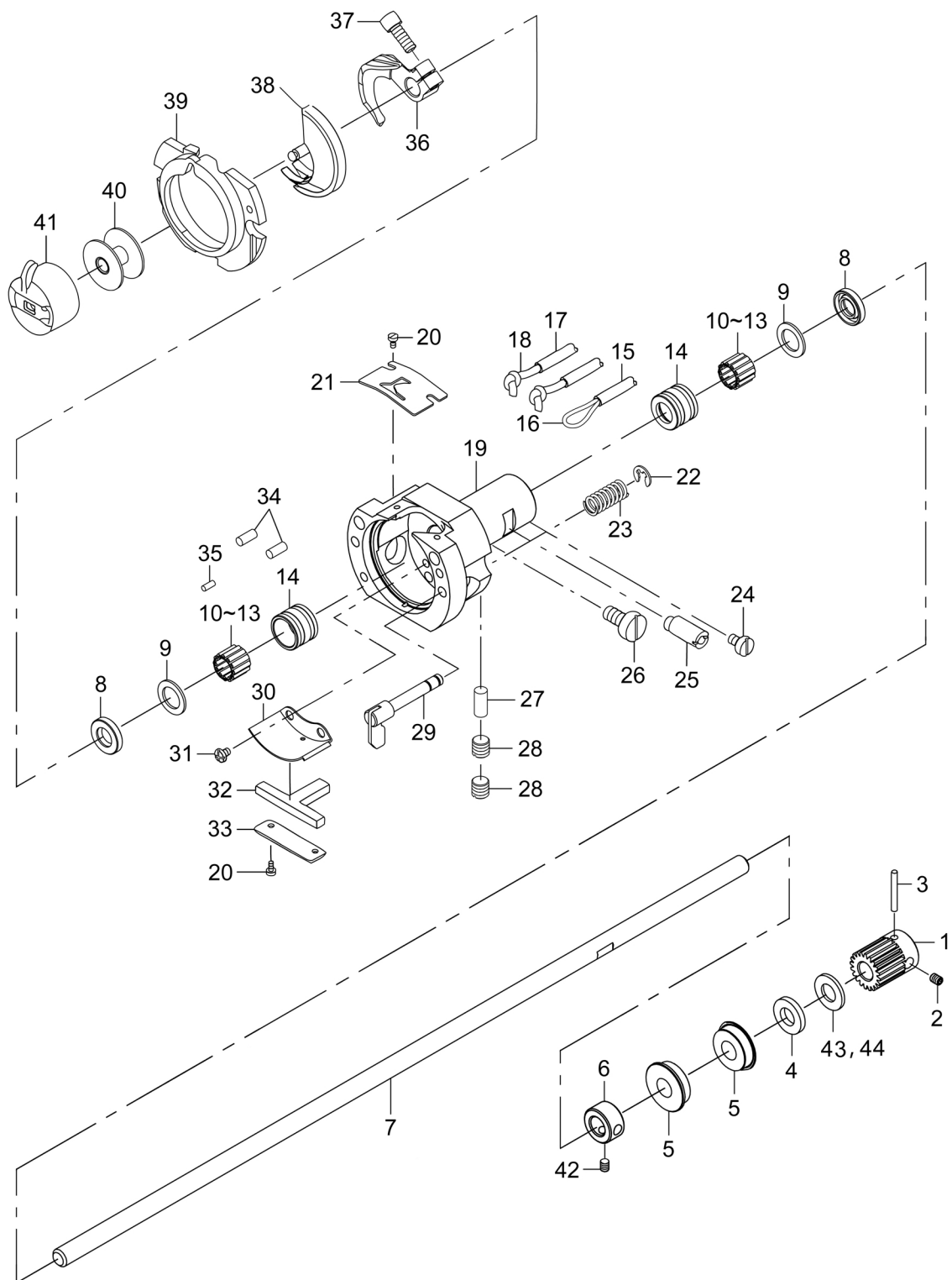
5. 中压脚部件(2)

PRESSER MECHANISM & PRESSER VARIABLE COMPONENTS (2)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10027402	步进电机	STEPPING MOTOR	1
2	10009103	螺钉 M4 L=16	SCREW M4 L=16	4
3	10027319	电机座	MOTOR BRACKET	1
4	10002028	螺钉 M6 L=20	SCREW M6 L=20	2
5	10012014	螺钉 M5 L=4	SCREW M5 L=4	8
6	10027317	联轴器	COUPLING	2
7	10027318	联轴器橡胶块	COUPLING RUBBER	1
8	10027314	轴套	BUSHING	1
9	10003153	螺钉 M5 L=5	SCREW M5 L=5	4
10	10009868	螺钉 M4 L=8	SCREW M4 L=8	2
11	10027296	油毡	OIL FELT PAD	1
12	10027297	油毡架	OIL FELT PAD BRACKET	1
13	10027315	压脚提升连杆轴	PRESSER VARIABLE SHAFT	1
14	10027316	齿轮 A	GEAR A	1
15	10028805	齿轮 B	GEAR B	1
16	10027320	挡圈	THRUST COLLAR	2
17	10027334	电机传感片组件	SENSOR SLIT ASM	1
18	10007147	单向推力球轴承	BEARING	1
19	10000212	垫圈 8.5	WASHER 8.5	1
20	10027313	轴套	BUSHING	1
21	10027312	偏心轴	ECCENTRIC SHAFT	1
22	10011232	螺钉 M6 L=6	SCREW M6 L=6	5
23	10027310	压脚提升连杆	PRESSER VARIABLE LINK	1
24	10027311	螺钉 M6	SCREW M6	1
25	10030834	螺钉 M6	SCREW M6	1
26	10010193	螺钉 M4	SCREW M4	1
27	10027309	油毡	OIL FELT PAD	1
28	10003582	轴承 F608ZZ	BEARING F608ZZ	2
29	10005539	螺钉 M5 L=6	SCREW M5 L=6	1
30	10027321	压脚凸轮	LIFTING CAM	1
31	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
32	10027322	压脚提升驱动轴	PRESSER LIFT SHAFT	1
33	10009654	E型挡圈 6	E-RING 6	1
34	10027323	抬压脚复位簧拉板	SPRING LOCATING PLATE	1
35	10000355	螺钉 M6 L=8	SCREW M6 L=8	1
36	10027326	弹簧	SPRING	1
37	10003657	凸轮从动轴承	CAM FOLLOWER	1
38	10027325	压脚驱动臂	LIFTING LINK	1
39	10027324	轴套	BUSHING	1
40	10000434	垫圈 11.2×16.3×1	WASHER 11.2×16.3×1	1
41	10027364	定位轴	LOCATING SHAFT	1
42	10001239	组合螺钉 M4 L=6	SCREW M4 L=6	2
43	10027335	中压脚传感器安装板	SENSOR INSTALLING BASE	1
44	10032404	传感器	SENSOR	1
45	10000984	组合螺钉 M3 L=8	SCREW M3 L=8	1
46	10027328	垫圈	WASHER	1
47	10007241	推力球轴承挡圈 8.3×16×1	WASHER 8.3×16×1	2
48	10048177	轴套	BUSHING	1

6. SHUTTLE DRIVER SHAFT COMPONENTS

下轴部件



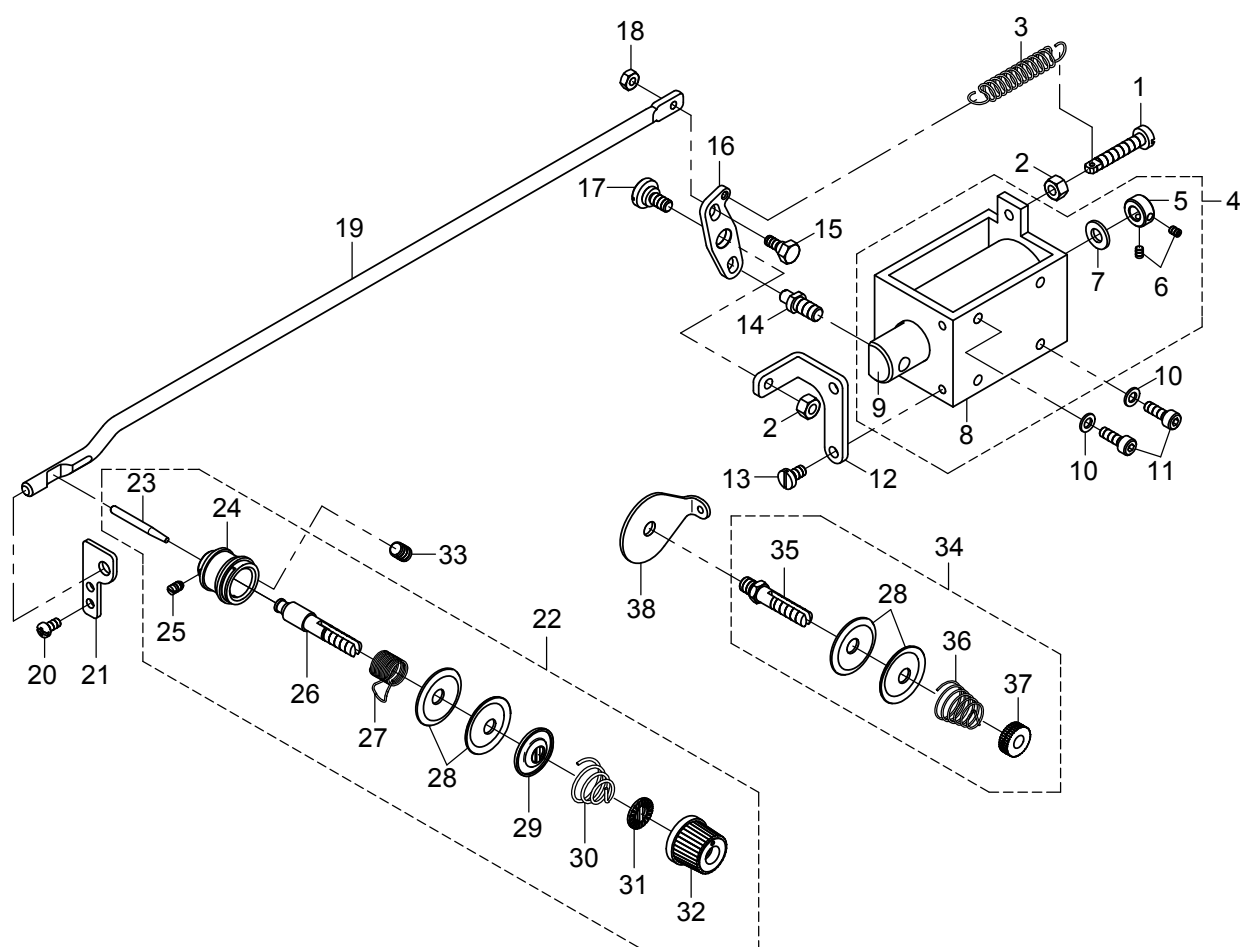
6. 下轴部件

SHUTTLE DRIVER SHAFT COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10027339	下轴齿轮	SHUTTLE_DRIVER_SHAFT_GEAR	1
2	10001430	螺钉 M6 L=4	SCREW M6 L=4	1
3	10007893	销	PIN	1
4	10010804	垫圈 8.2×16×2.5	WASHER 8.2×16×2.5	1
5	10009776	轴承 F698ZZ	BEARING F698ZZ	2
6	10027320	挡圈	THRUST COLLAR	1
7	10027340	下轴	SHUTTLE_DRIVER_SHAFT	1
8	10014297	油封	SHUTTLE_OIL_SEAL	2
9	10014295	挡圈	SHUTTLE_BEARING_RING	2
10	10023516	滚针轴承	NEEDLE BEARING	2
11	10023517	滚针轴承	NEEDLE BEARING	2
12	10023518	滚针轴承	NEEDLE BEARING	2
13	10023519	滚针轴承	NEEDLE BEARING	2
14	10008576	梭床衬套	BEARING_BUSH	2
15	10007800	回油管	TUBE	600
16	10008103	油线	OIL WICK	750
17	10007800	供油管	TUBE	500×2
18	10008103	油线	OIL WICK	400×2
19	10026549	梭床与盖组件	SHUTTLE ASM	1
20	10010744	螺钉 3/32-56 L=3.5	SCREW 3/32-56 L=3.5	4
21	10004596	梭床簧	SHUTTLE_UPPER_SRRING	1
22	10009669	E型挡圈 3.5	E-RING 3.5	2
23	10004495	弹簧	SPRING	2
24	10011425	螺钉 11/64-40 L=4.3	SCREW 11/64-40 L=4.3	1
25	10011426	梭床调节销	SHUTTLE_RACE_ADJUSTING_SHAFT	1
26	10010817	螺钉 15/64-28 L=11.5	SCREW 15/64-28 L=11.5	1
27		塑料塞	PLASTIC PLUG	1
28	10011232	螺钉 M6 L=6	SCREW M6 L=6	2
29	10004261	梭床盖锁紧钩组件	INNER HOOK PRESSER ASM	2
30	10007926	油线夹板	SHUTTLE LUBRICATING PLATE	1
31	10010797	螺钉 9/64-40 L=4	SCREW 9/64-40 L=4	2
32	10010800	油毡	OIL FELT PAD	1
33	10010799	油毡压板	OIL FELT PAD PRESSER	1
34	10011427	油毡	OIL FELT PAD	2
35	10011077	油毡	OIL FELT PAD	1
36	10000573	摆梭托	SHUTTLE DRIVER	1
37	10004611	螺钉 3/16-28 L=12	SCREW 3/16-28 L=12	1
38	10003802	摆梭	SHUTTLE	1
39	10010738	梭床盖组件	SHUTTLE COVER ASM	1
40	10000649	梭心	BOBBIN	1
41	10003783	梭壳	BOBBIN CASE	1
42	10012014	螺钉 M5 L=4	SCREW M5 L=4	2
43	10038303	垫圈 8.1×16×0.5	WASHER 8.1×16×0.5	1
44	10011339	垫圈 8×16×1	WASHER 8×16×1	1

7. TENSION RELEASE & THREAD TENSION COMPONENTS

松线部件



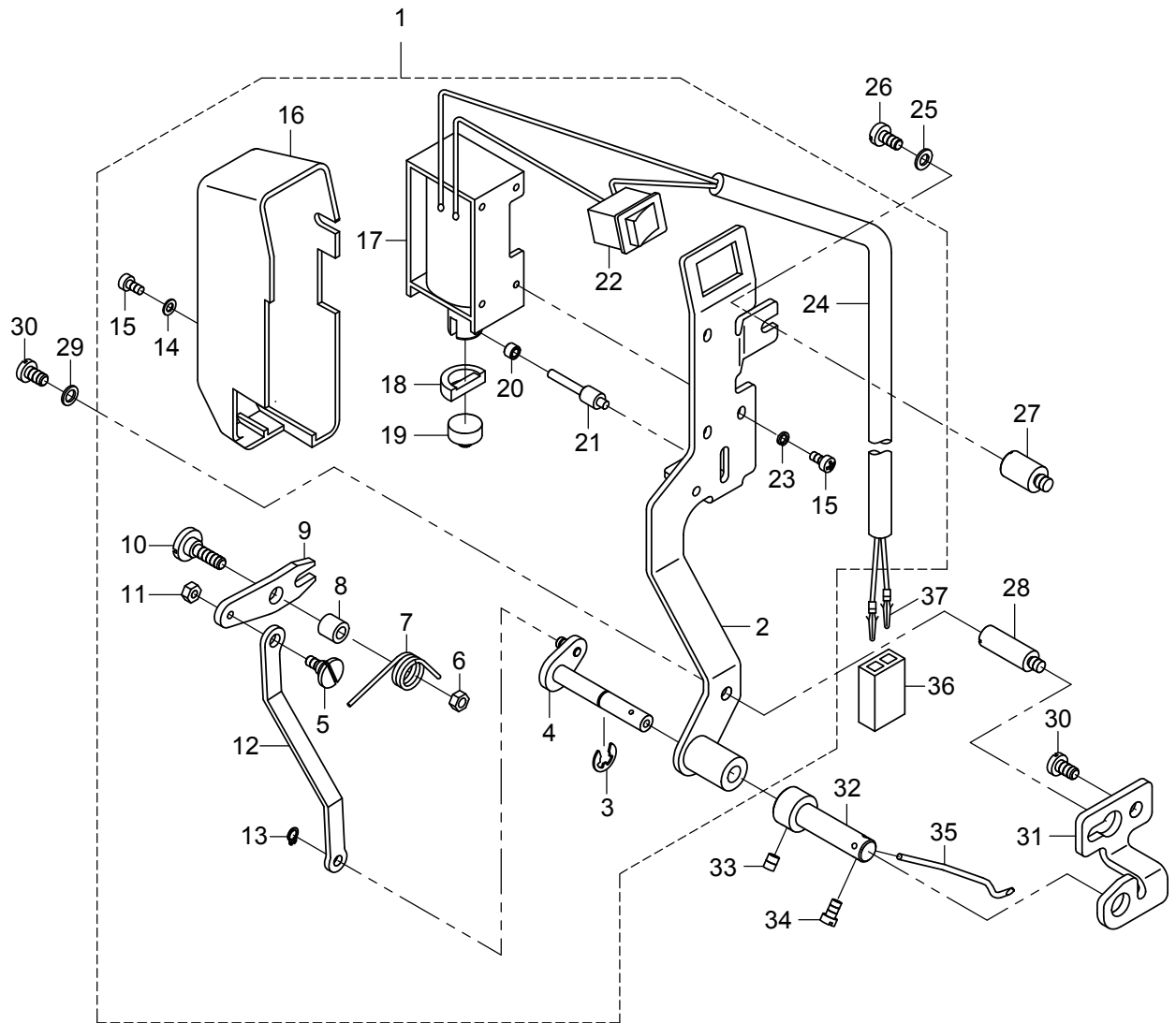
7. 松线部件

TENSION RELEASE & THREAD TENSION COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10014323	螺钉 M5 L=24	SCREW M5 L=24	1
2	10000353	螺母 M5	NUT M5	2
3	10014356	弹簧	SPRING	1
4	10027357	松线电磁铁组件	SOLENOID ASM	1
5	10008025	挡圈	THRUST COLLAR	(1)
6	10002853	螺钉 M3 L=4	SCREW M3 L=4	(2)
7	10008028	垫圈 12.3×18.5×3	WASHER 12.3×18.5×3	(1)
8	10027358	松线电磁铁线圈	SOLENOID COIL	(1)
9	10008029	松线电磁铁芯轴	SOLENOID MANDREL	(1)
10	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	2
11	10000863	螺钉 M4 L=12	SCREW M4 L=12	2
12	10014319	松线曲柄架	TENSION RELEASE CRANK FRAME	1
13	10010668	螺钉 SM11/64"×40 L=7.8	SCREW SM11/64"×40 L=7.8	2
14	10028973	螺钉 M6	SCREW M6	1
15	10027381	螺钉 M4	SCREW M4	1
16	10014316	松线曲柄	TENSION RELEASE CRANK	1
17	10014317	螺钉 M5	SCREW M5	1
18	10009471	螺母 M4	NUT M4	1
19	10027355	松线杆	TENSION RELEASE BAR	1
20	10011143	螺钉 SM9/64"×40 L=7	SCREW SM9/64"×40 L=7	2
21	10027356	松线杆定位板	TENSION RELEASE PLATE	1
22	10027360	夹线器组件	THREAD_TENSION_2_ASM	1
23	10027359	松线钉	TENSION RELEASE PIN	(1)
24	10004631	夹线器座	THREAD_TENSION_POST_BASE	(1)
25	10004632	螺钉 SM9/64"×40	SCREW SM9/64"×40	(1)
26	10002407	夹线器总螺钉	SCREW	(1)
27	10004730	弹簧	SPRING	(1)
28	10004393	夹线板	THREAD_TENSION_DISK	(2)
29	10004625	松线板	THREAD_TENSION_DISK_PRESSER	(1)
30	10004626	弹簧	SPRING	(1)
31	10004633	夹线制动板	DISK_STOPPER	(1)
32	10004523	夹线螺母组件	THREAD TENSION NUT	(1)
33	10010678	螺钉 SM15/64"×28 L=8	SCREW SM15/64"×28 L=8	1
34	10011493	夹线组件	THREAD_TENSION_1_ASM	1
35	10004666	螺钉 SM15/64"×28	SCREW SM15/64"×28	(1)
36	10004669	弹簧	SPRING	(1)
37	10004664	螺母 SM1/4"×40	SCREW SM1/4"×40	(1)
38	10000541	夹线器过线器	THREAD GUIDE	1

8. WIPER MECHANISM COMPONENTS

拨线部件



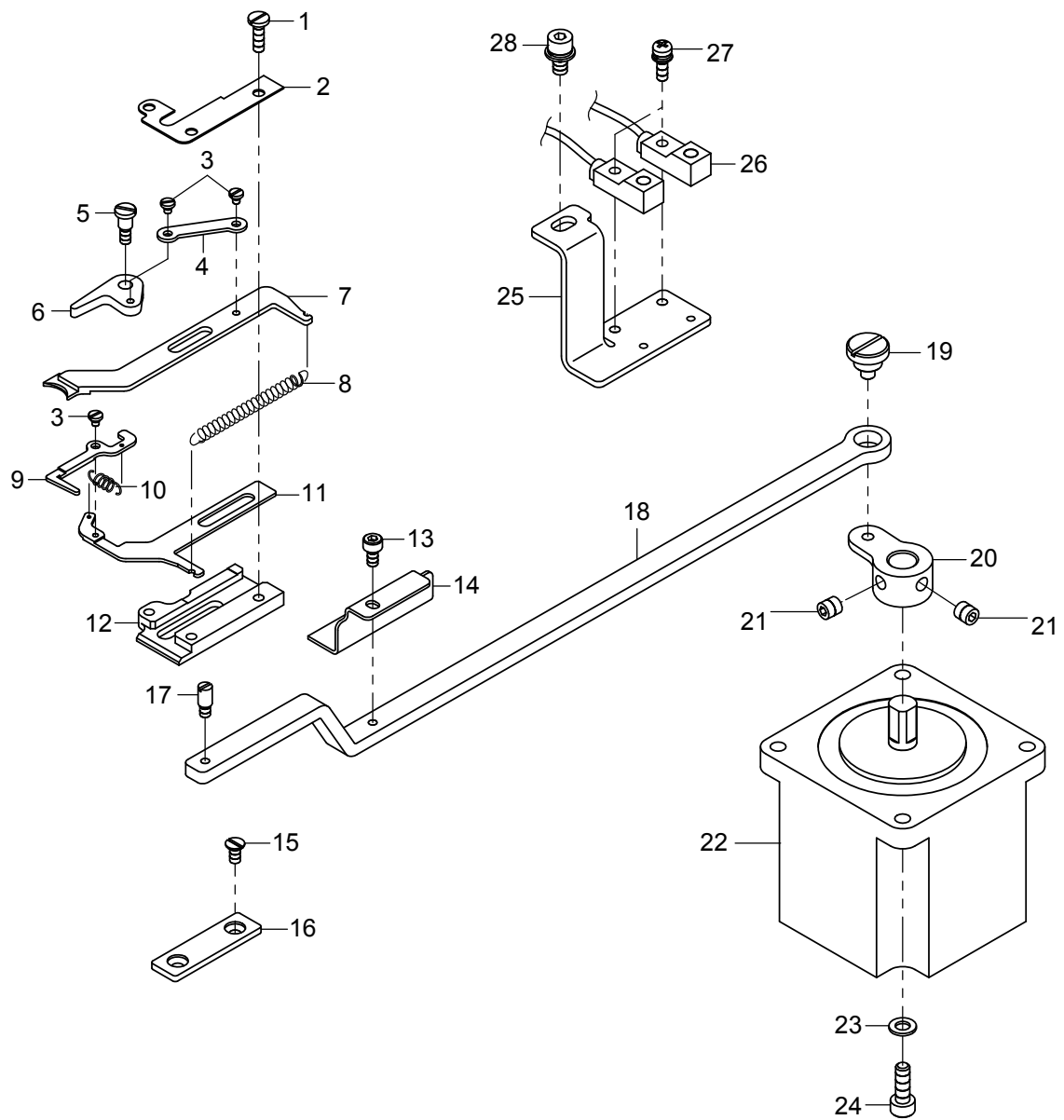
8. 拨线部件

WIPER MECHANISM COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10027354	拨线电磁铁组件	WIPER ASM.	1
2	10027353	拨线电磁铁支架组件	WIPER_BASE_ASM.	(1)
3	10010649	挡圈	E-RING	(1)
4	10005730	拨线驱动轴部件	WIPER_DRIVING_SHAFT_ASM	(1)
5	10005738	螺钉 SM9/64"×40	SCREW SM9/64"×40	(1)
6	10005735	螺母 SM11/64"×40	NUT SM11/64"×40	(1)
7	10005770	弹簧	SPRING	(1)
8	10005767	轴套	WIPER_HINGE_SCREW_COLLAR	(1)
9	10005728	拨线传动板	WIPER_LINK_B	(1)
10	10005726	螺钉 SM11/64"×40	SCREW SM11/64"×40	(1)
11	10005766	螺母 SM9/64"×40	NUT SM9/64"×40	(1)
12	10027351	拨线拉杆	WIPER_LINK_A	(1)
13	10024749	挡圈	RING	(1)
14	10003017	垫圈 3	WASHER 3	(1)
15	10003036	螺钉 M3 L=6	SCREW M3 L=6	(4)
16	10005724	拨线器罩	WIPER COVER	(1)
17	10005736	拨线电磁铁	WIPER_SOLENOID	(1)
18	10005739	铁芯橡皮垫	WIPER RUBBER A	(1)
19	10012488	铁芯复位垫	WIPER RUBBER B	(1)
20	10005769	传动销滚柱	WIPER LINK COLLAR	(1)
21	10005719	销	WIPER_SOLENOID_SHAFT	(1)
22	10005731	拨线器开关	SWITCH	(1)
23	10003082	弹簧垫圈 3	WASHER 3	(3)
24	10005732	拨线器电线	ELECTRIC WIRE	(1)
25	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	1
26	10009868	螺钉 M4 L=8	SCREW M4 L=8	1
27	10027350	支架螺钉	SCREW	1
28	10000017	滑臂安装板螺柱	SCREW	1
29	10001036	垫圈	WASHER 4.7	1
30	10010668	螺钉 SM11/64"×40 L=7.8	SCREW SM11/64"×40 L=7.8	3
31	10000013	滑臂安装板	WIPER_SHAFT_SUPPORT_BRACKET	1
32	10000014	挑线杆滑臂	WIPER_SHAFT_CAP	1
33	10000563	螺钉 M4 L=5	SCREW M4 L=5	1
34	10010071	螺钉 SM9/64"×40 L=6	SCREW SM9/64"×40 L=6	1
35	10000015	拨线杆	WIPER	1
36	10002454	插接件公端2芯	2-POLE NYLON PLUG	1
37	10002459	芯针孔端	PIN CONTACT	2

9. THREAD CLAMP COMPONENTS

夹线部件



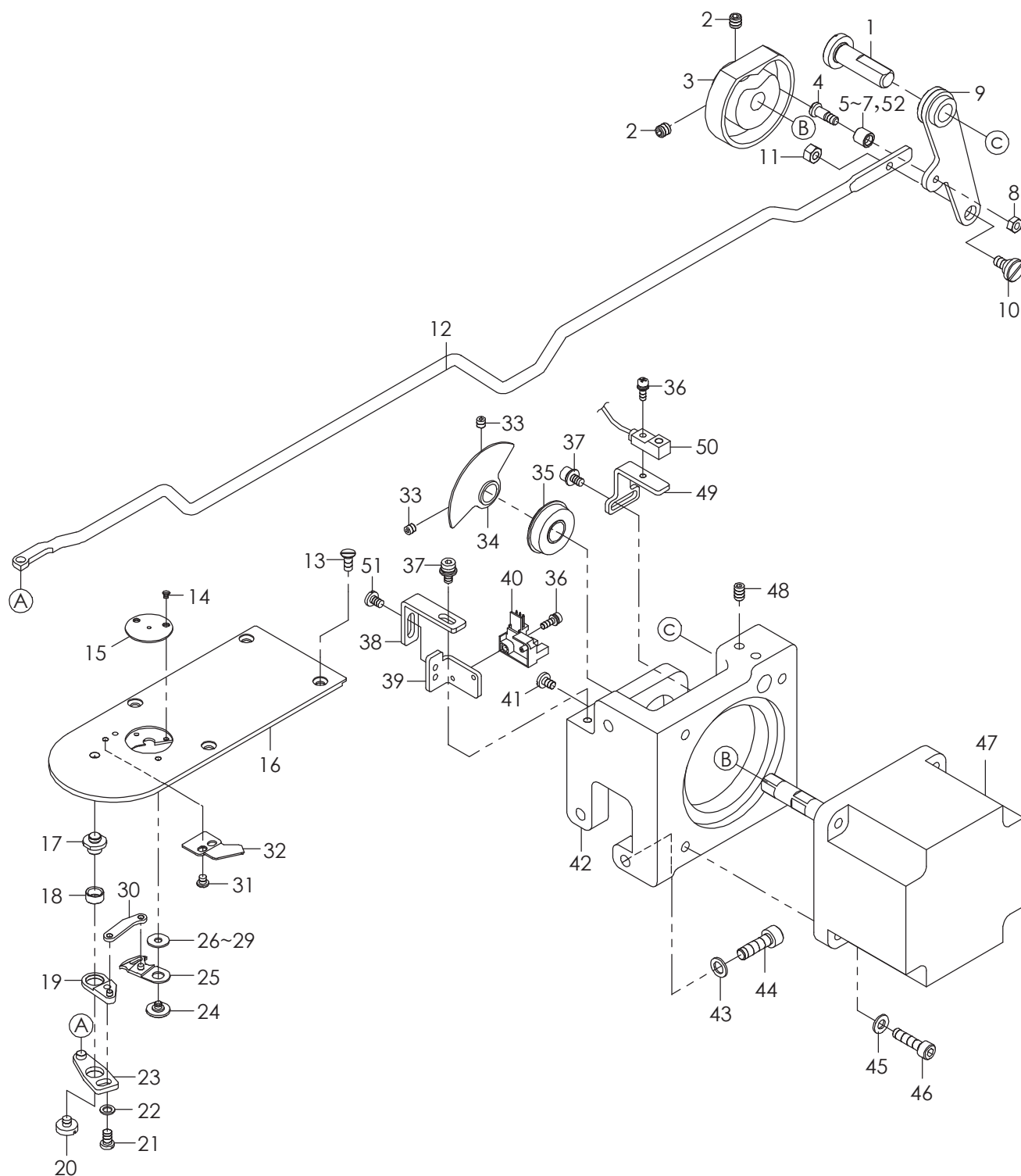
9. 夹线部件

THREAD CLAMP COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10027421	螺钉 M3 L=8.8	SCREW M3 L=8.8	3
2	10027411	夹线盖板	TC COVER	1
3	10027420	螺钉	SCREW	3
4	10027414	连杆	CONNECTING_PLATE	1
5	10027413	定位螺钉	SCREW	1
6	10027412	松线臂	THREAD RELEASE ARM	1
7	10027417	夹线滑板	CLAMP_PLATE	1
8	10027419	拉簧	SPRING	1
9	10027416	松线叉	OPEN_PLATE	1
10	10027418	松线拉簧	SPRING	1
11	10027415	松线滑板	TC_SUPPORT_PLATE	1
12	10027410	夹线底座	TC_BASE	1
13	10001513	螺钉 M3 L=6	SCREW M3 L=6	1
14	10027422	传感器检测板	SENSOR_SLIT	1
15	10009667	螺钉 M3 L=6	SCREW M3 L=6	2
16	10027424	垫板	SUPPORT_PLATE	1
17	10027409	传动销钉	DRIVING_PIN	1
18	10027408	夹线拉杆	TC_CONNECTING_LINK	1
19	10014312	螺钉	SCREW	1
20	10014308	夹持装置电机接头	TC_DRIVING_ARM	1
21	10012162	螺钉 M5 L=5	SCREW M5 L=5	2
22	10024986	夹线电机	STEPPING MOTOR	1
23	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	4
24	10000863	螺钉 M4 L=12	SCREW M4 L=12	4
25	10027423	传感器安装板	SENSOR_INSTALLING_PLATE	1
26	10000977	传感器	SENSOR	2
27	10000984	组合螺钉 M3 L=8	SCREW M3 L=8	2
28	10001239	组合螺钉 M4 L=6	SCREW M4 L=6	1

10. THREAD TRIMMER MECHANISM COMPONENTS

剪线部件



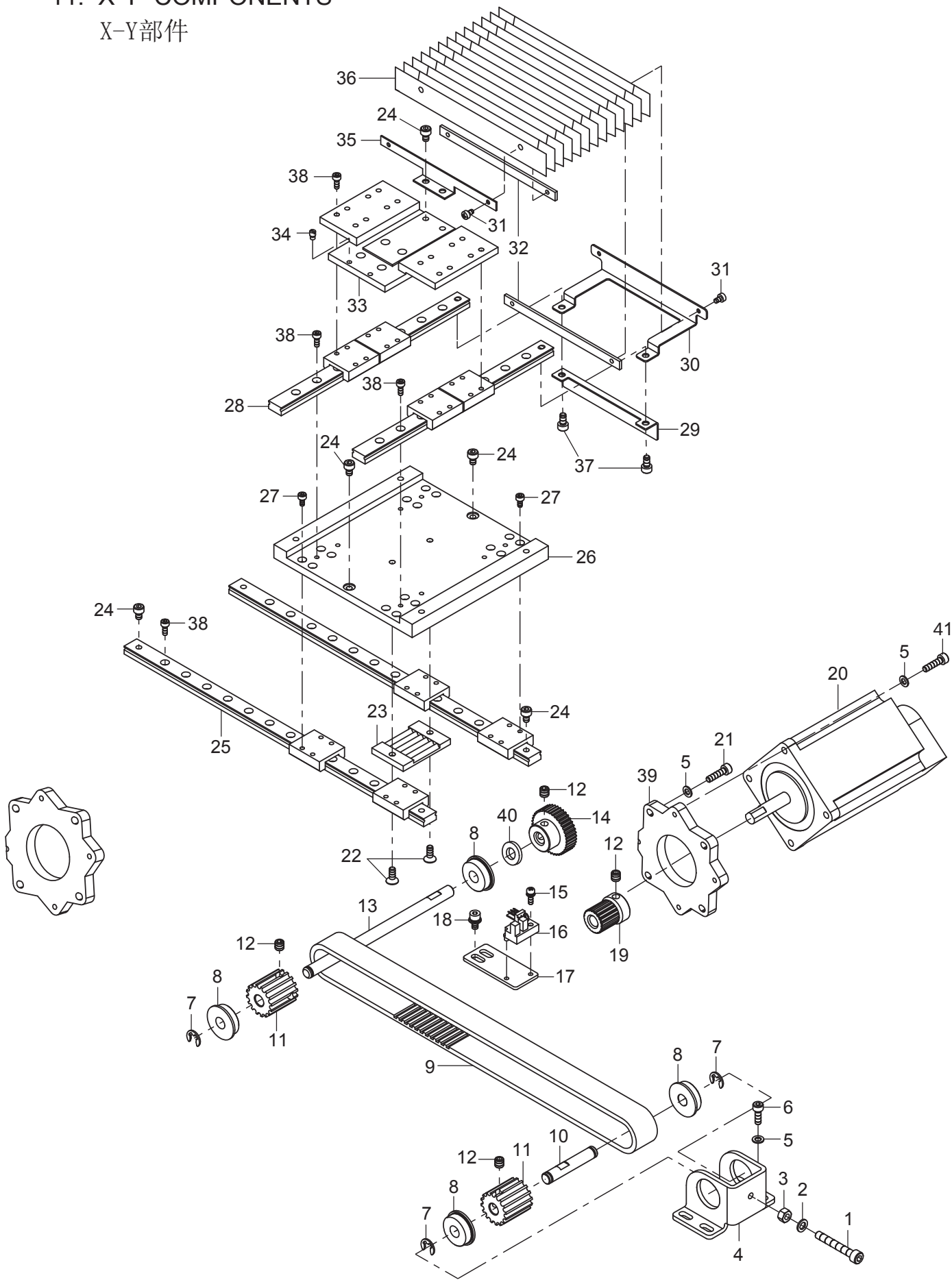
10. 剪线部件

THREAD TRIMMER MECHANISM COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10027364	销	THREAD_TRIMMER_SHAFT	1
2	10003151	螺钉 M6 L=6	SCREW M6 L=6	2
3	10014347	剪线凸轮	THREAD_TRIMMER_CAM	1
4	10014342	螺钉 SM11/64"×40	SCREW SM11/64"×40	1
5	10028245	销套	NEEDLE CAM ROLLER	(1)
6	10028246	销套	NEEDLE CAM ROLLER	(1)
7	10028247	销套	NEEDLE CAM ROLLER	(1)
8	10014354	螺母 SM11/64"×40	NUT SM11/64"×40	1
9	10027371	剪线曲柄组件	THREAD_TRIMMER_LINK_ASM	1
10	10027367	螺钉 M5	SCREW M5	1
11	10000353	螺母 M5	NUT M5	1
12	10027362	拉杆	CONNECTING_BAR	1
13	10009195	螺钉 M4 L=7.8	SCREW M4 L=7.8	4
14	10011509	螺钉 SM3/32"×56 L=1.8	SCREW SM3/32"×56 L=1.8	2
15	10000750	小针板	NEEDLE HOLE GUIDE	1
16	10027365	针板	NEEDLE_PLATE	1
17	10011455	螺钉 SM1/4"×40	SCREW SM1/4"×40	1
18	10011502	动刀杆销衬套	THREAD CUTTING LEVER RING	1
19	10006768	动刀曲柄分组件	THREAD CUTTER LEVER A ASM	1
20	10011503	螺钉 SM11/64"×40 L=3	SCREW SM11/64"×40 L=3	1
21	10009906	螺钉 SM11/64"×40 L=7	SCREW SM11/64"×40 L=7	1
22	10011506	垫圈 4.7×7.5×0.8	WASHER 4.7×7.5×0.8	1
23	10010737	动刀传动杆分组件	THREAD CUTTER LEVER B ASM	1
24	10011500	螺钉 SM9/64"×40	SCREW SM9/64"×40	1
25	10011694	动刀分组件	MOVING KNIFE COMPL	1
26	10025586	调整垫圈A	MOVING KNIFE WASHER A	1
27	10025587	调整垫圈B	MOVING KNIFE WASHER B	(1)
28	10025588	调整垫圈C	MOVING KNIFE WASHER C	(1)
29	10025589	调整垫圈D	MOVING KNIFE WASHER D	(1)
30	10025590	动刀连杆	MOVING KNIFE LINK	1
31	10011499	螺钉 SM9/64"×40 L=3.5	SCREW SM9/64"×40 L=3.5	2
32	10000718	定刀	COUNTER KNIFE	1
33	10013590	螺钉 SM11/64"×40 L=4	SCREW SM11/64"×40 L=4	2
34	10014293	剪线传感片组件	SENSOR_SLIT_ASM	1
35	10003601	轴承	BEARING	1
36	10000984	组合螺钉 M3 L=8	SCREW M3 L=8	2
37	10001239	组合螺钉 M4 L=6	SCREW M4 L=6	3
38	10027363	剪线传感器安装板A	SENSOR_INSTALLING_BASE_A	1
39	10030723	剪线传感器安装板B	SENSOR_INSTALLING_BASE_B	1
40	10032404	传感器	PHOTO SENSOR	1
41	10014441	螺钉 M4 L=6	SCREW M4 L=6	1
42	10027361	剪线电机座	MOTOR_BASE	1
43	10000109	垫圈 6.6	WASHER 6.6	3
44	10002028	螺钉 M6 L=20	SCREW M6 L=20	3
45	10011440	垫圈 5	WASHER 5	4
46	10001943	螺钉 M5 L=20	SCREW M5 L=20	4
47	10027401	电机	STEPPING MOTOR	1
48	10004949	螺钉 M5 L=8	SCREW M5 L=8	2
49	10030724	Y向传感器安装板	SENSOR_INSTALLING_BASE,Y	1
50	10000977	传感器	SENSOR	1
51	10014441	螺钉 M4 L=6	SCREW M4 L=6	1
52	10034929	销套	NEEDLE CAM ROLLER	1

11. X-Y COMPONENTS

X-Y部件



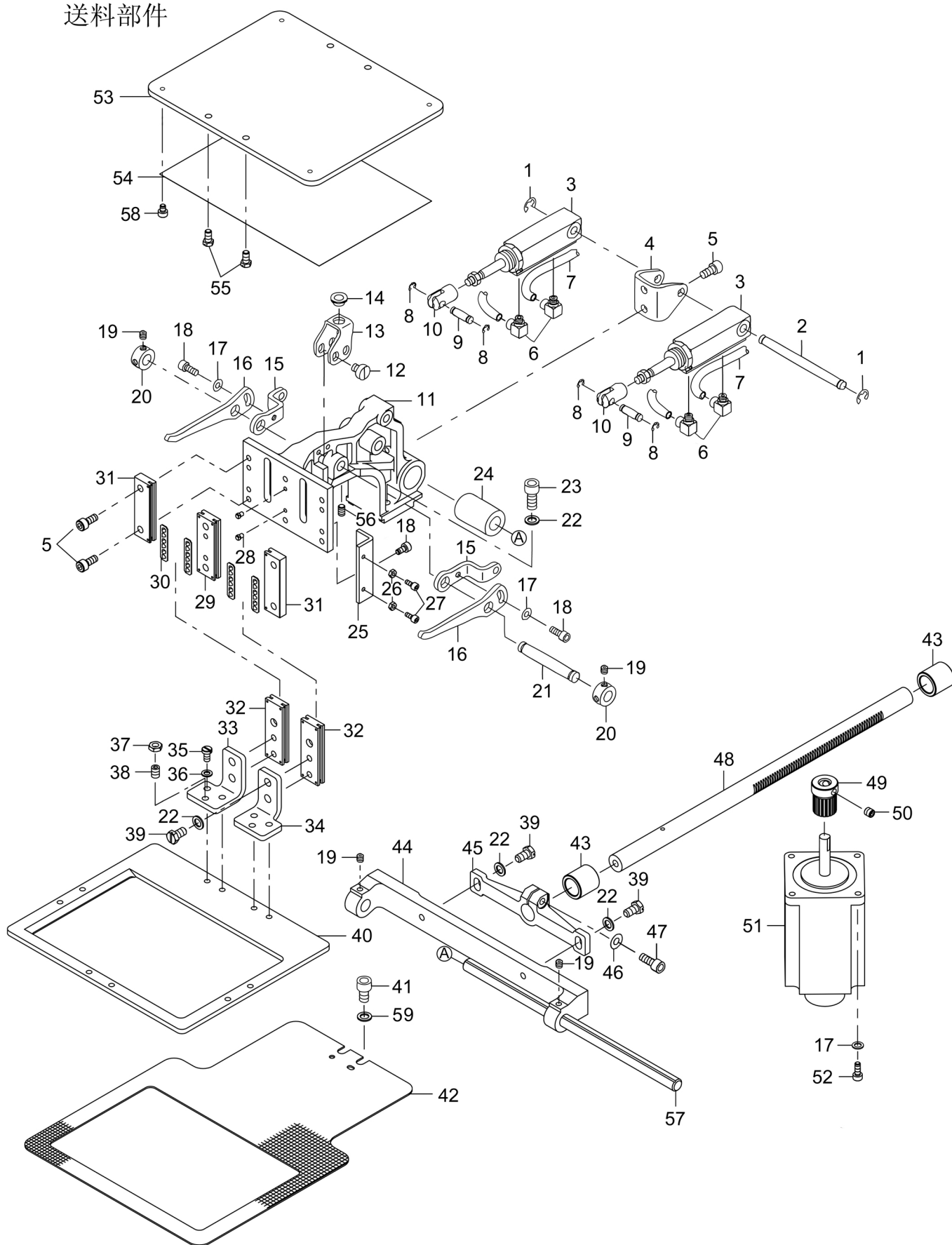
11. X-Y部件

X-Y COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10003100	螺钉 M5 L=35	SCREW M5 L=35	1
2	10009469	垫圈 5	WASHER 5	1
3	10000353	螺母 M5	NUT M5	1
4	10000548	X向带轮座	X_DRIVEN_BRACKET	1
5	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	12
6	10000863	螺钉 M4 L=12	SCREW M4 L=12	4
7	10009654	E型挡圈 6	E-RING 6	3
8	10003582	轴承 F608ZZ	BEARING F608ZZ	4
9	10027345	X向同步带	X_TIMING_BELT	1
10	10027380	X向从动轴	SPRING SHAFT	1
11	10000562	X向带轮	DRIVEN SPROCKET	2
12	10011232	螺钉 M6 L=6	SCREW M6 L=6	8
13	10027344	X向驱动轴	X_DRIVE_SHAFT	1
14	10000551	X向传动直齿轮	X_DRIVEN_GEAR	1
15	10000984	组合螺钉 M3 L=8	SCREW M3 L=8	1
16	10032404	X向传感器	PHOTO SENSOR	1
17	10000751	X向传感器安装板	X_SENSOR_INSTALLING_PLATE	1
18	10001239	组合螺钉 M4 L=6	SCREW M4 L=6	2
19	10000175	X向电机直齿轮	X_DRIVE_GEAR	1
20	10031714	X向步进电机	STEPPING MOTOR	1
21	10009103	螺钉 M4 L=16	SCREW M4 L=16	4
22	10011049	螺钉 M4 L=8	SCREW M4 L=8	2
23	10027342	皮带压板	BELT RECEIVER	1
24	10001750	螺钉 M4 L=6	SCREW M4 L=6	8
25	10027348	X向导轨	X_LINEAR_GUIDEWAY	2
26	10027341	X向导轨轴承座	X_FEED_BASE	1
27	10001513	螺钉 M3 L=6	SCREW M3 L=6	18
28	10027349	Y向导轨	Y_LINEAR_GUIDEWAY	2
29	10027346	X向检测板	X_SENSOR_SLIT	1
30	10027266	防尘罩安装板	FEED_COVER_STAY A	1
31	10009457	螺钉 M3 L=5	SCREW M3 L=5	4
32	10027267	防尘罩固定板	FEED_COVER_PLATE	2
33	10027343	送料架座	FEED_BRACKET_BASE	1
34	10000555	定位销	HINGE STUD	2
35	10027269	防尘罩挡板	FEED_COVER_STAY B	1
36	10027268	防尘罩	FEED_COVER	1
37	10003399	螺钉 M4 L=8	SCREW M4 L=8	2
38	10000909	螺钉 M3 L=8	SCREW M3 L=8	38
39	10049872	X向电机转接板	X MOTOR ADAPTER PLATE	1
40	10000909	垫圈 8.2×16×2.5	WASHER 8.2×16×2.5	1
41	10014395	螺钉 M4 L=14	SCREW M4 L=14	4

12. CLOTH FEED MECHANISM COMPONENTS (TYPE F)

送料部件



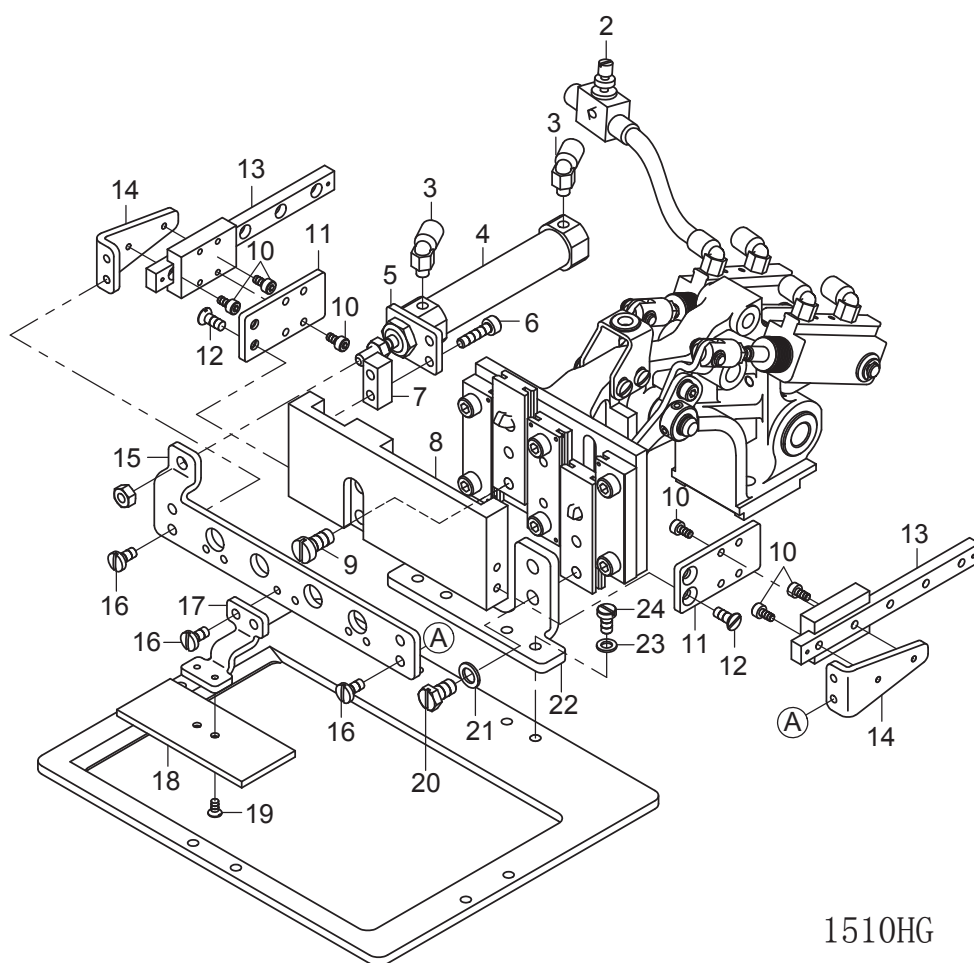
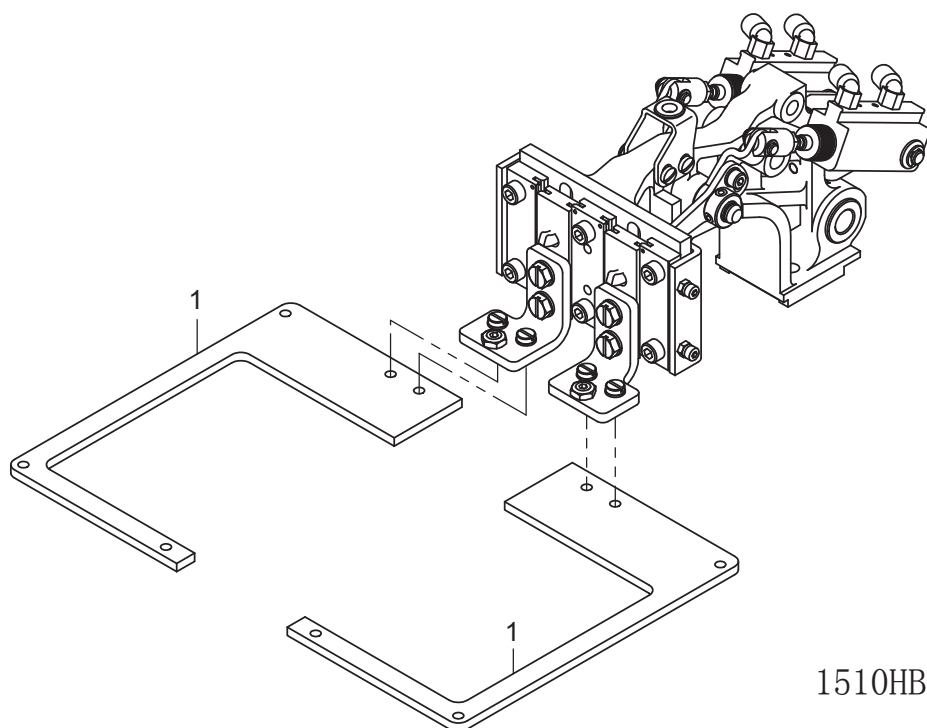
12. 送料部件

CLOTH FEED MECHANISM COMPONENTS (TYPE F)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009653	E型挡圈 4	E-RING 4	2
2	10001262	气缸安装销	CYLINDER SHAFT	1
3	10001263	气缸组件	AIR CYLINDER ASM	2
4	10001255	气缸固定板	CYLINDER INSTALLING BASE	1
5	10000259	螺钉 M5 L=12	SCREW M5 L=12	8
6	10007681	气管接头	HOSE ELBOW	4
7	10008119	气管 $\phi 2.5 \times \phi 4$	WINDPIPE, BLACK	5000
8	10003248	E型挡圈 3	E-RING 3	4
9	10000413	短销	CYLINDER PIN	2
10	10001250	压料气缸接头	CYLINDER KNUCKLE	2
11	10024557	送料架	FEED BRACKET	1
12	10009906	螺钉 SM11/64"×40 L=7	SCREW SM11/64"×40 L=7	4
13	10024561	送料架固定板	SLIDER BASE	1
14	10033157	挡圈	SLIDER	1
15	10024562	气缸驱动板	LINK PLATE A	2
16	10024563	驱动臂	LINK PLATE B	2
17	10011680	垫圈 4.6×9.7×0.8	WASHER 4.6×9.7×0.8	6
18	10003399	螺钉 M4 L=8	SCREW M4 L=8	6
19	10013590	螺钉 SM11/64"×40 L=4	SCREW SM11/64"×40 L=4	6
20	10007549	挡圈	THRUST COLLAR	2
21	10024560	轴承座轴	SHAFT BLOCK SHAFT	1
22	10000109	垫圈 6.6×10.7×1	WASHER 6.6×10.7×1	8
23	10009008	螺钉 M6 L=16	SCREW M6 L=16	2
24	10003647	直线轴承	SLIDE BEARING	1
25	10026328	导轨调整板	ADJUSTING PLATE	2
26	10003887	螺母 M3	NUT M3	4
27	10000909	螺钉 M3 L=8	SCREW M3 L=8	4
28	10000728	压脚框定位销	PIN	2
29	10024559	导轨2组件	WORK_CLAMP_FOOT_PLATE_2_ASM	1
30	10008055	保持架组件	BEARING	4
31	10024558	导轨1组件	WORK_CLAMP_FOOT_PLATE_1_ASM	2
32	10024556	导轨3	WORK_CLAMP_FOOT_SLIDE_3	3
33	10026332	左压脚	RECEIVER_PLATE_LEFT	1
34	10026333	右压脚	RECEIVER_PLATE_RIGHT	1
35	10000264	螺钉 SM11/64"×40 L=8.5	SCREW SM11/64"×40 L=8.5	4
36	10004670	垫圈 4.5×8×0.8	WASHER 4.5×8×0.8	4
37	10010725	螺母 SM15/64"×28	NUT SM15/64"×28	2
38	10010678	螺钉 SM15/64"×28 L=8	SCREW SM15/64"×28 L=8	2
39	10001072	螺钉 SM15/64"×28 L=11	SCREW SM15/64"×28 L=11	6
40	10027377	压脚框	FEEDING FRAME	1
41	10011410	螺钉 M5 L=10	SCREW M5 L=10	2
42	10027376	送料板	LOWER PLATE	1
43	10027372	轴套	BUSHING	2
44	10027375	X向导向架	X_GUIDE_SHAFT_SUPPORT	1
45	10027374	Y轴导向连接板	Y_REMOVAL_SHAFT HOLDER	1
46	10011440	垫圈 5.1	WASHER 5.1	1
47	10001943	螺钉 M5 L=20	SCREW M5 L=20	1
48	10027373	Y向送料轴	Y_FEED_SHAFT	1
49	10000175	X向电机直齿轮	X DRIVE GEAR	1
50	10011232	螺钉 M6 L=6	SCREW M6 L=16	2
51	10027400	X向步进电机	STEPPING MOTOR	1
52	10009103	螺钉 M4 L=16	SCREW M4 L=16	4
53	10027378	压板	PRESSURE_PLATE	1
54	10033156	压板保护膜	PRESSURE_PLATE SHEET	1
55	10001336	螺钉 SM3/16"×28 L=9	SCREW SM3/16"×28 L=9	4
56	10004949	螺钉 M5 L=8	SCREW M5 L=8	1
57	10030966	X向导向轴	X GUIDE SHAFT	1
58	10009595	螺钉 M4 L=4.5	SCREW M4 L=4.5	4
59	10000260	垫圈 5.2×9.8×1	X GUIDE SHAFT 5.2×9.8×1	2

13. CLOTH FEED MECHANISM COMPONENTS (TYPE B,C,G)

送料部件



13. 送料部件

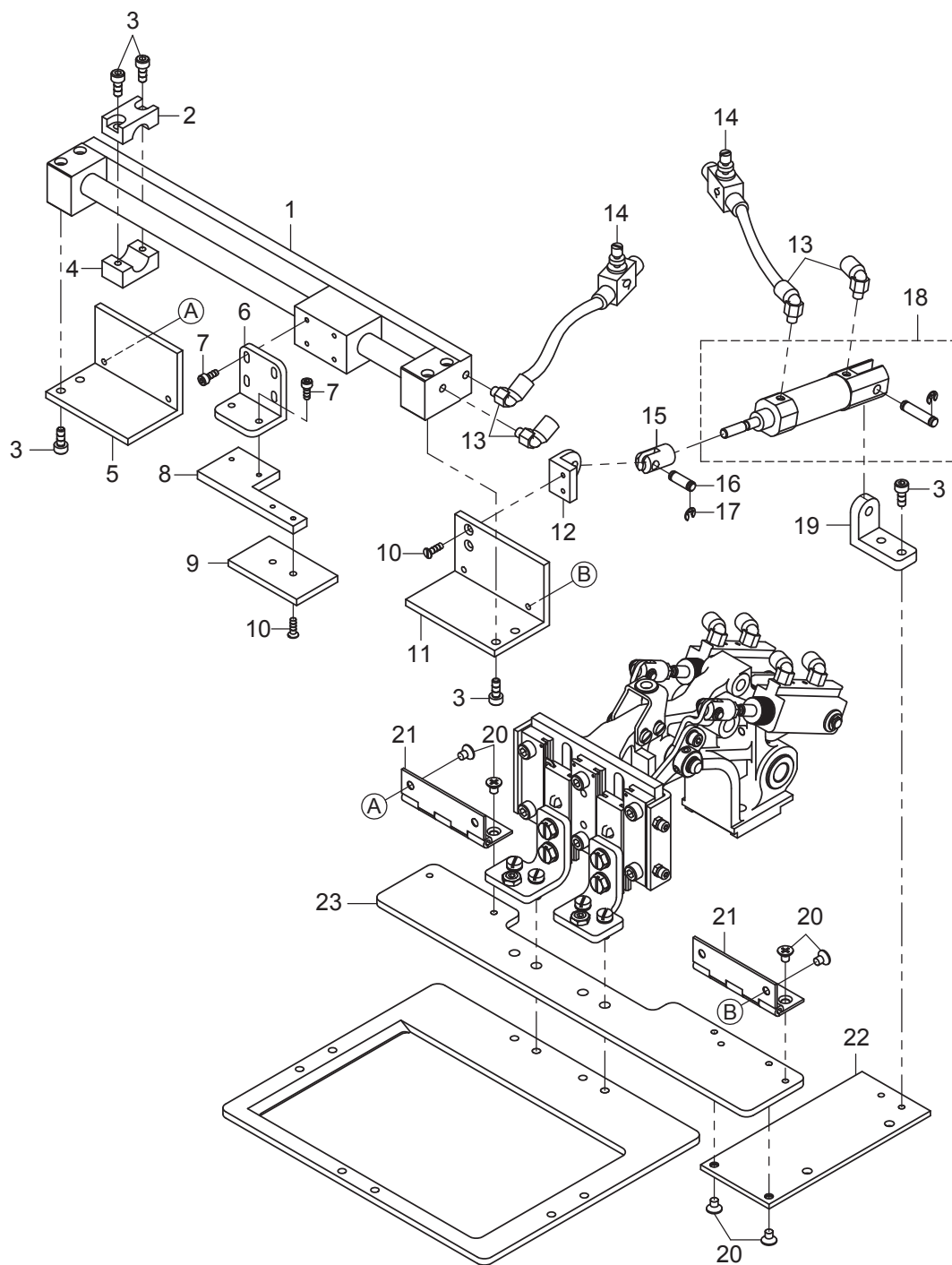
CLOTH FEED MECHANISM COMPONENTS (TYPE B,C,G)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10030876	分体压脚框	FEEDING_FRAME	2
2	10003723	调速阀	UNION STRAIGHT SPEED CONTROLLER	1
3	10007681	气管接头	HOSE ELBOW	2
4	10024764	气缸组件	AIR CYLINDER ASM	1
5	10029799	气缸安装板	AIR CYLINDER BASE	1
6	10003138	螺钉 M4 L=16	SCREW M4 L=16	2
7	10029801	垫板	SUPPORT PLATE	1
8	10029796	安装架	BASE BRACKET	1
9	10000215	螺钉 SM15/64"×28 L=12	SCREW SM15/64"×28 L=12	2
10	10001513	螺钉 M3 L=6	SCREW M3 L=6	12
11	10029798	导轨安装板2	GUIDE BASE 2	2
12	10009195	螺钉 M4 L=7.8	SCREW M4 L=7.8	4
13	10028956	直线导轨	LINEAR GUIDEWAY	2
14	10029797	导轨安装板1	GUIDE BASE 1	2
15	10029800	前挡板	FRONT PLATE	1
16	10009052	螺钉 M4 L=8	SCREW M4 L=8	6
17	10029794	小压脚	PRESS PLATE	1
18		模板（根据花样制作）	TEMPLATE (made by patterns)	1
19	10009667	沉头螺钉 M3 L=6	SCREW M3 L=6	2
20	10001072	螺钉 SM15/64"×28 L=11	SCREW SM15/64"×28 L=11	2
21	10000109	垫圈 6.6×10.7×1	WASHER 6.6×10.7×1	2
22	10029795	大压脚	RECEIVER_PLATE	1
23	10004670	垫圈 4.5×8×0.8	WASHER 4.5×8×0.8	4
24	10000264	螺钉 SM11/64"×40 L=8.5	SCREW SM11/64"×40 L=8.5	4

* 1 1510HB、HC专用 FOR TYPE B, C
 * 2~24 1510HG专用 FOR TYPE G

14. CLOTH FEED MECHANISM COMPONENTS (TYPE H)

送料部件



1510HH

14. 送料部件

CLOTH FEED MECHANISM COMPONENTS (TYPE H)

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10030855	气缸	AIR CYLINDER	1
2	10030009	定位块B	LOCATING BLOCK B	1
3	10005692	螺钉 M4 L=10	SCREW M4 L=10	8
4	10030008	定位块A	LOCATING BLOCK A	1
5	10030006	气缸连接座B	AIR CYLINDER BASE B	1
6	10030010	连接板A	LINK PLATE A	1
7	10000909	螺钉 M3 L=8	SCREW M3 L=8	10
8	10030013	连接板D	LINK PLATE D	1
9		模板（根据花样制作）	TEMPLATE (made by patterns)	1
10	10005451	沉头螺钉 M3 L=10	SCREW M3 L=10	4
11	10030005	气缸连接座A	AIR CYLINDER BASE A	1
12	10030014	连接头	AIR CYLINDER LINK	1
13	10007681	气管接头	HOSE ELBOW	4
14	10003723	调速阀	UNION STRAIGHT SPEED CONTROLLER	2
15	10001250	压料气缸接头	CYLINDER KNUCKLE	1
16	10000413	短销	CYLINDER PIN	1
17	10003248	E型挡圈 3	E-RING 3	2
18	10027971	气缸组件	AIR CYLINDER ASM	1
19	10030007	气缸连接座C	AIR CYLINDER BASE C	1
20	10009666	沉头螺钉 M4 L=6	SCREW M4 L=6	10
21	10030965	蝶形铰链	BUTTERFLY GEMEL	2
22	10030012	连接板C	LINK PLATE C	1
23	10030011	连接板B	LINK PLATE B	1

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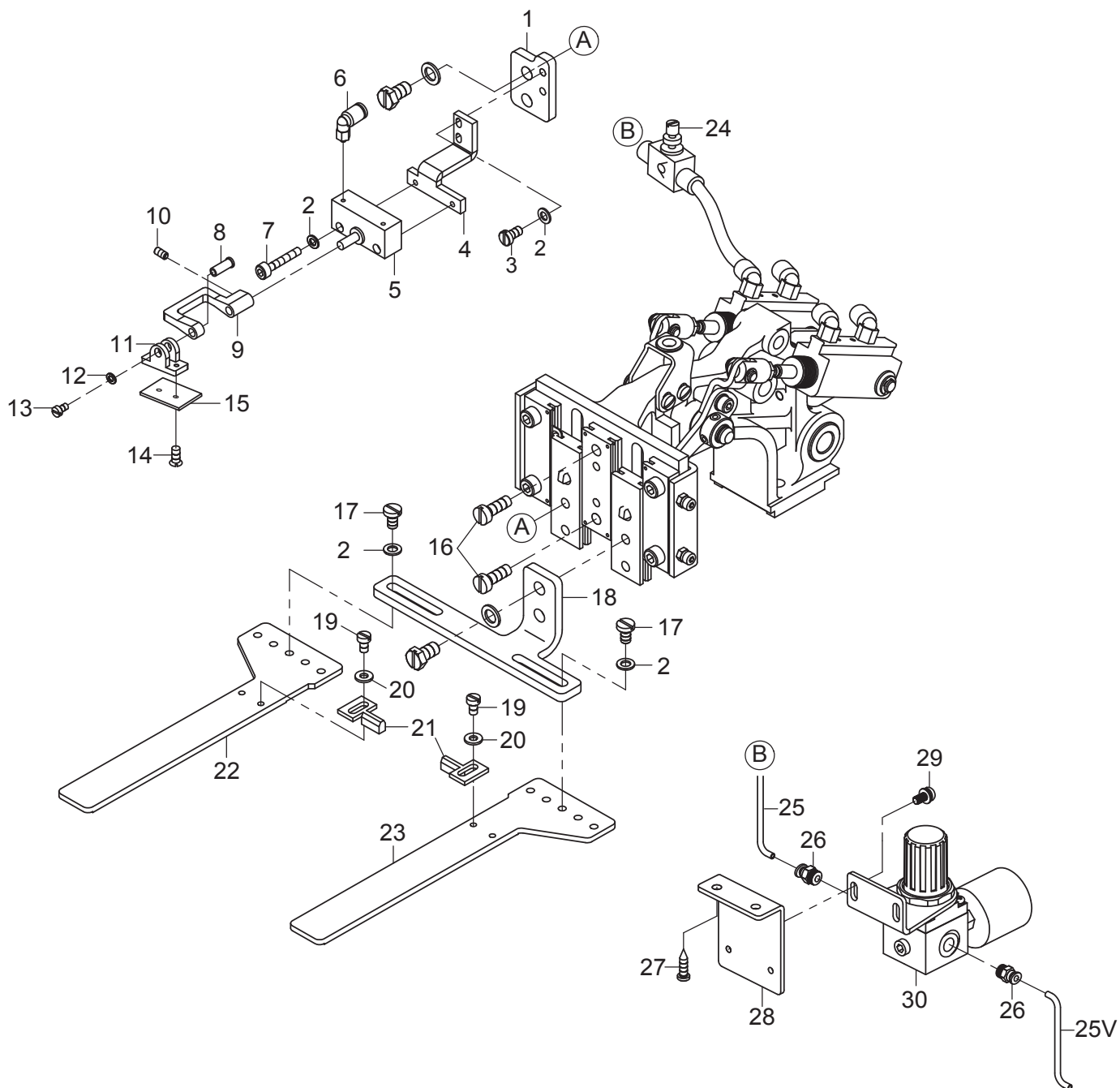
1~23

1510HH专用

FOR TYPE H

15. CLOTH FEED MECHANISM COMPONENTS (TYPE D)

送料部件



1510HD

15. 送料部件

CLOTH FEED MECHANISM COMPONENTS (TYPE D)

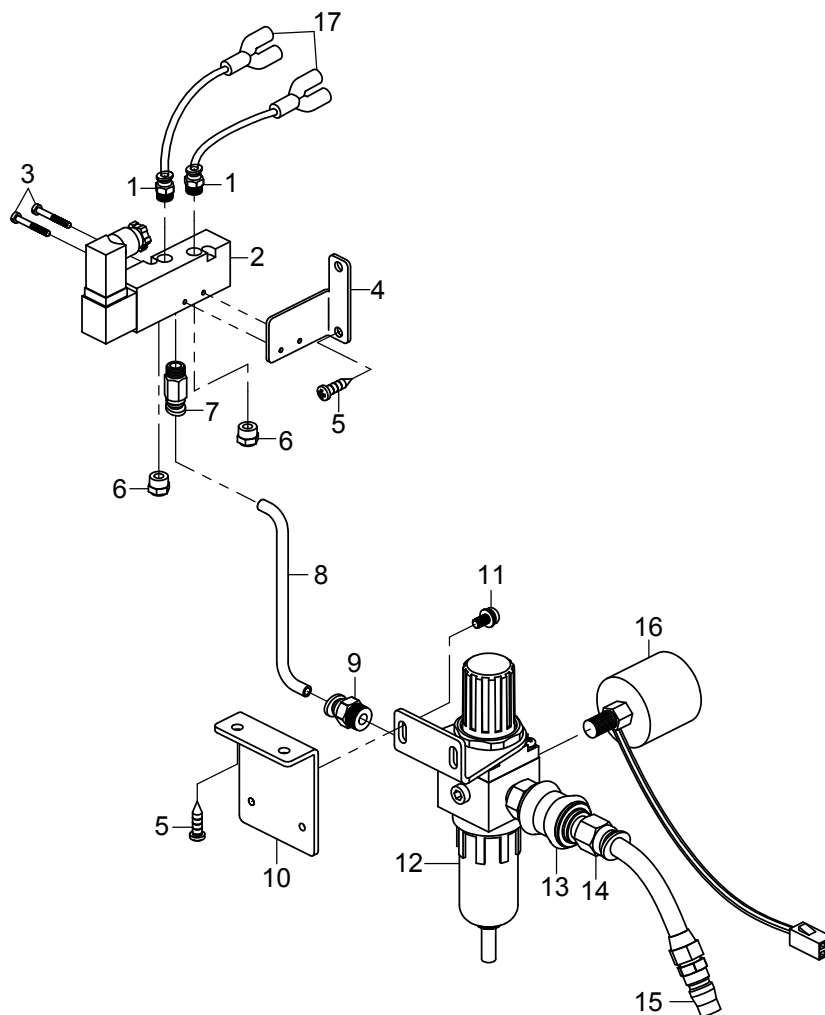
序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10026787	左压脚定位板	RECEIVER_POSITION_PLATE	1
2	10004670	垫圈 4.5×8×0.8	WASHER 4.5×8×0.8	8
3	10000264	螺钉 SM11/64"×40 L=8.5	SCREW SM11/64"×40 L=8.5	2
4	10048245	气缸安装板	AIR CYLINDER ASM	1
5	10048235	气缸 CRJB05-180	CYLINDER CRJB05-180	1
6	10048232	气缸接头 M3	HOSE ELBOW M3	2
7	10000381	螺钉 M4 L=20	SCREW M4 L=20	2
8	10048248	铰链座销	HINGE PIN	1
9	10048246	翻转臂	ROTATING ARM	1
10	10011989	螺钉 M3 L=6	SCREW M3 L=6	1
11	10048247	铰链座	HINGE SEAT	1
12	10003017	垫圈 3	WASHER 3	1
13	10009600	螺钉 M3 L=6	SCREW M3 L=6	1
14	10009626	螺钉 M3 L=6	SCREW M3 L=6	2
15		模板（根据花样制作）	TEMPLATE (made by patterns)	1
16	10003058	螺钉 M5 L=14	SCREW M5 L=14	2
17	10010668	螺钉 SM11/64"×40 L=7.8	SCREW SM11/64"×40 L=7.8	4
18	10026788	右压脚	RECEIVER_PLATE_LIGHT	1
19	10010643	螺钉 SM9/64"×40 L=6	SCREW SM9/64"×40 L=6	2
20	10000051	垫圈 3.7	WASHER 3.7	2
21	10001329	挡块	COMPENSATING FOOT	2
22	10031079	左压料板	WORKING_FOOT_LEFT	1
23	10031080	右压料板	WORKING_FOOT_RIGHT	1
24	10028299	调速阀	UNION STRAIGHT SPEED CONTROLLER	1
25	10008119	气管 $\phi 2.5 \times \phi 4$	TUBE $\phi 2.5 \times \phi 4$	3000
26	10023253	快速接头 $\phi 4 \times R1/8$	HALF UNION $\phi 4 \times R1/8$	2
27	10026825	木螺钉	WOOD SCREW	2
28	10001107	固定板	FILTER_INSTRALLING_PLATE	1
29	10003883	面板螺钉	SCREW	2
30	10003723	减压阀	REDUCING VALVE	1

* 1~30 1510HD专用

FOR TYPE D

16. PNEUMATIC COMPONENTS (TYPE F,B)

气动部件



序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10023253	快速接头 $\phi 4 \times R1/8$	HALF UNION $\phi 4 \times R1/8$	2
2	10007696	电磁阀	5 PORT SOLENOID VALVE	1
3	10002148	气阀安装螺钉 M3 L=25	SCREW M3 L=25	2
4	10007583	气阀安装板	SOLENOID_VALVE_FITTING_BASE	1
5	10008323	木螺钉	WOOD SCREW	4
6	10001548	消声器	MUFFLER	2
7	10003724	快速接头 $\phi 6 \times R1/8$	HALF UNION $\phi 6 \times R1/8$	1
8	10008150	气管 $\phi 6 \times \phi 4$	TUBE	1
9	10031295	快速接头 $\phi 6 \times R1/4$	HALF UNION $\phi 6 \times R1/4$	1
10	10001107	固定板	FILTER_INSTALLING_PLATE	1
11	10003883	螺钉 M5 L=10	SCREW M5 L=10	2
12	10007604	过滤减压阀	FILTER REGULATOR	1
13	10007534	手滑阀	HAND SLIDE VALVE	1
14	10003458	快速接头 $\phi 10 \times R1/4$	HALF UNION $\phi 10 \times R1/4$	1
15	10024399	接头 $\phi 10 \times R1/4$	PLUG $\phi 10 \times R1/4$	1
16	10007620	带压力开关的压力表	AIR PRESSURE SWITCH	1
17	10007701	Y型快换接头	Y-QUICK COUPLING	2

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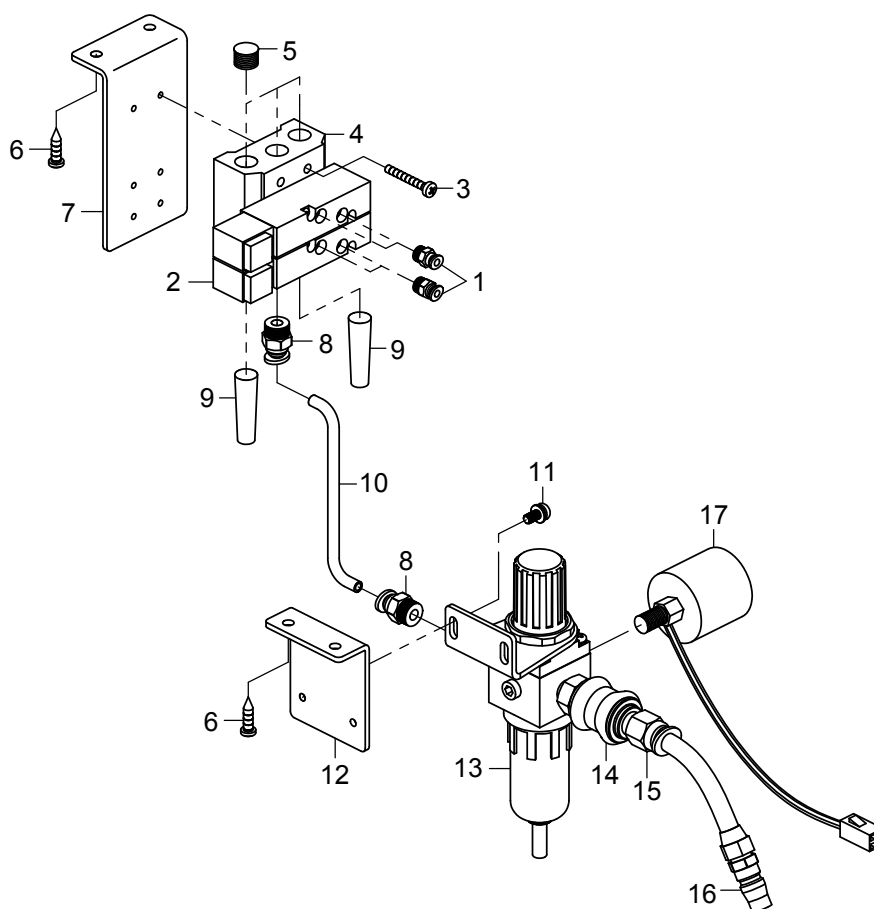
1~17

1510HF、HB专用

FOR TYPE F,B

17. PNEUMATIC COMPONENTS (TYPE C)

气动部件



序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10023253	快速接头 $\Phi 4 \times R1/8$	HALF UNION $\Phi 4 \times R1/8$	4
2	10007696	电磁阀	5 PORT SOLENOID VALVE	2
3	10002180	螺钉 M4 L=30	SCREW M4 L=30	4
4	10003720	电磁阀底座	SOLENOID_VALVE_BASE	1
5	10001109	电磁阀座堵头	PLUG	3
6	10008323	木螺钉	WOOD SCREW	4
7	10030860	电磁阀底座固定板	BASE_INSTALLING_PLATE	1
8	10031295	快速接头 $\Phi 6 \times R1/4$	HALF UNION $\Phi 6 \times R1/4$	2
9	10003742	消声器	MUFFLER	2
10	10008150	气管 $\Phi 6 \times \Phi 4$	TUBE	1
11	10003883	螺钉 M5 L=10	SCREW M5 L=10	2
12	10001107	固定板	FILTER_INSTALLING_PLATE	1
13	10007604	过滤减压阀	FILTER REGULATOR	1
14	10007534	手滑阀	HAND SLIDE VALVE	1
15	10003458	快速接头 $\Phi 10 \times R1/4$	HALF UNION $\Phi 10 \times R1/4$	1
16	10024399	接头 $\Phi 10 \times R1/4$	PLUG $\Phi 10 \times R1/4$	1
17	10007620	带压力开关的压力表	AIR PRESSURE SWITCH	1

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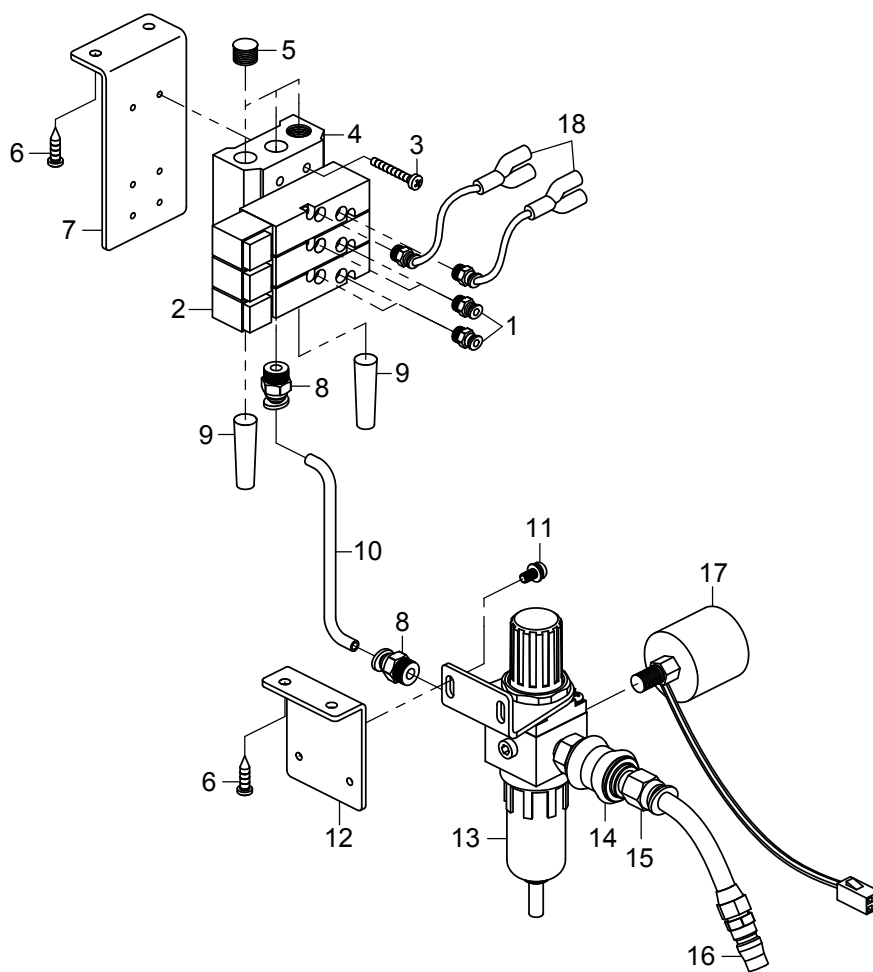
1~17

1510HC专用

FOR TYPE C

18. PNEUMATIC COMPONENTS (TYPE D,G,H)

气动部件



序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10023253	快速接头 $\Phi 4 \times R1/8$	HALF UNION $\Phi 4 \times R1/8$	6
2	10007696	电磁阀	5 PORT SOLENOID VALVE	3
3	10002180	螺钉 M4 L=30	SCREW M4 L=30	4
4	10003721	电磁阀底座	SOLENOID_VALVE_BASE	1
5	10001109	电磁阀座堵头	PLUG	3
6	10008323	木螺钉	WOOD SCREW	4
7	10030860	电磁阀底座固定板	BASE_INSTALLING_PLATE	1
8	10031295	快速接头 $\Phi 6 \times R1/4$	HALF UNION $\Phi 6 \times R1/4$	2
9	10003742	消声器	MUFFLER	2
10	10008150	气管 $\Phi 6 \times \Phi 4$	TUBE	1
11	10003883	螺钉 M5 L=10	SCREW M5 L=10	2
12	10001107	固定板	FILTER_INSTALLING_PLATE	1
13	10007604	过滤减压阀	FILTER REGULATOR	1
14	10007534	手滑阀	HAND SLIDE VALVE	1
15	10003458	快速接头 $\Phi 10 \times R1/4$	HALF UNION $\Phi 10 \times R1/4$	1
16	10024399	接头 $\Phi 10 \times R1/4$	PLUG $\Phi 10 \times R1/4$	1
17	10007620	带压力开关的压力表	AIR PRESSURE SWITCH	1
18	10007701	Y型快换接头	Y-QUICK COUPLING	2

* 1~17 1510HD、HG专用

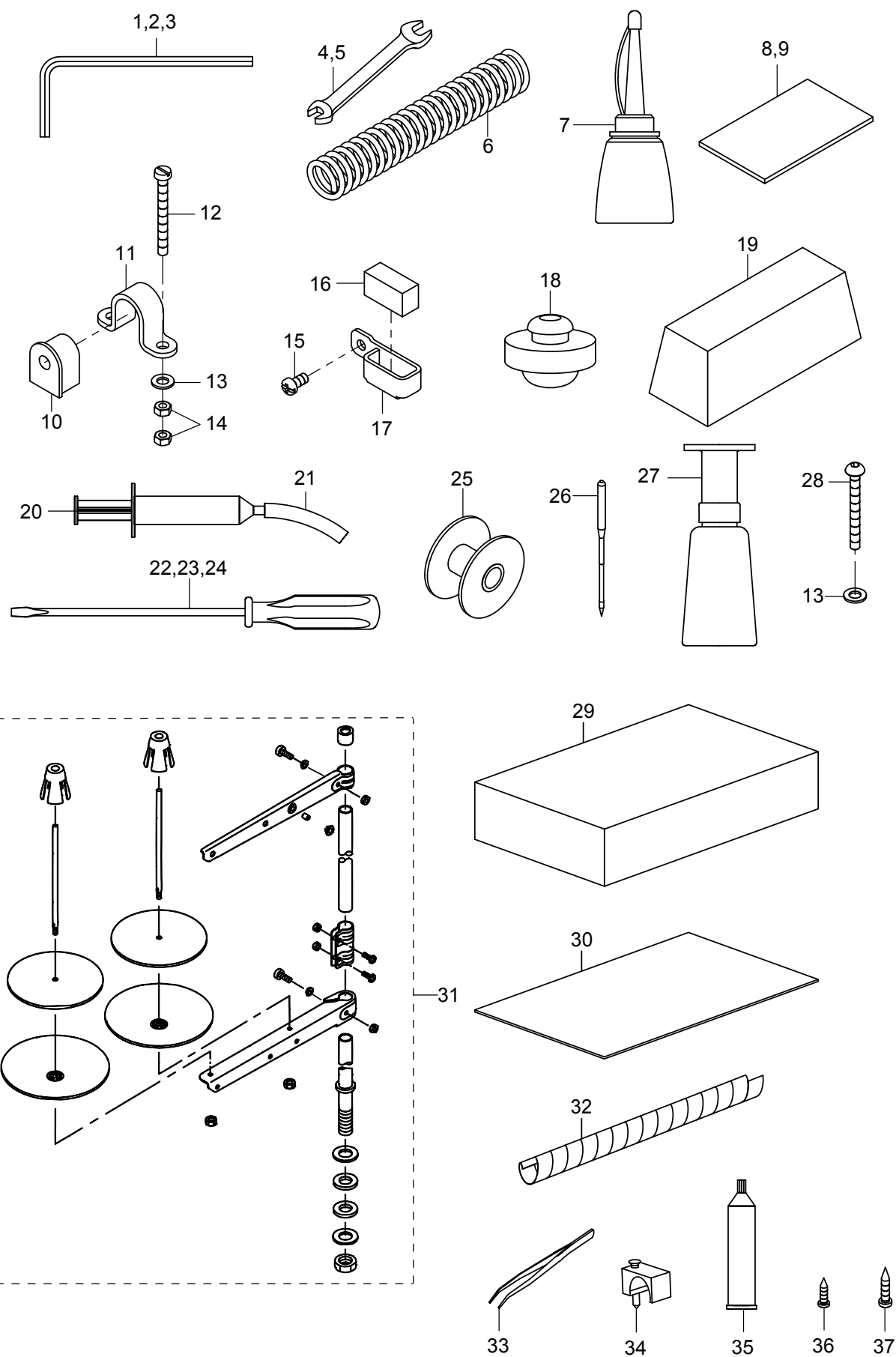
* 1~18 1510HH专用

FOR TYPE D,G

FOR TYPE H

19. ACCESSORIES COMPONENTS

附件部件



19. 附件部件

ACCESSORIES COMPONENTS

序号 No.	件号 Part No.	名称	DESCRIPTION	数量 Qty
1	10009685	内六角扳手 3	HEXAGONAL WRENCH 3	1
2	10009687	内六角扳手 4	HEXAGONAL WRENCH 3	1
3	10009689	内六角扳手 5	HEXAGONAL WRENCH 3	1
4	10003369	呆扳手 8×10	WRENCH 8×10	1
5	10003368	呆扳手 9×11	WRENCH 9×11	1
6	60000115	吹气管	INPUT TUBE	1
7	10005356	油壶	OLI CAN	1
8	10031077	中捷使用说明书☆	INSTRUCTION MANUAL	1
9	10031078	中捷零件手册☆	PARTS BOOK	1
10	10011137	机头胶垫	HINGE RUBBER	2
11	10011160	支承固定架	BED HINGE	2
12	10008260	螺钉 M5 L=50	SCREW M5 L=50	4
13	10005244	垫圈 6	WASHER 6	8
14	10001146	螺母 M5	NUT M5	8
15	10011143	螺钉 SM9/64"×40 L=7	SCREW SM9/64"×40 L=7	1
16	10000396	硅油毡	FELT	1
17	10000398	硅油板	THREAD GUIDE	1
18	10013102	机头座垫	BASE RUBBER	5
19	10000404	中捷机头罩☆	MACHINE COVER	1
20	10003361	注射器	INJECTOR	1
21	10007800	油管 $\phi 3 \times \phi 5$	TUBE $\phi 3 \times \phi 5$	60
22	10010994	大螺丝刀	SCREW DRIVER LARGE	1
23	10010995	中螺丝刀	SCREW DRIVER MIDDLE	1
24	10013185	小螺丝刀	SCREW DRIVER SMALL	1
25	10000649	梭心	BOBBIN	2
26	10004896	机针 DP×17 18#	NEEDLE DP×17 18#	4
27	10006185	油杯组件	OIL CUP	1
28	10001245	电控箱固定螺钉 M6 L=50	SCREW M6 L=50	4
29	10000400	附件箱	ACCESSORY BOX	1
30	10030973	压脚框贴垫	SPONGE PASTER	1
31	10007130	二线架组件	THREAD STAND	1
32	10002458	卷式结束带	SPIRAL WRAPPING BAND	1
33	10004247	镊子组件	TWEEZERS	1
34	10039915	$\phi 7$ 塑料钢钉电线卡	NAIL	7
35	20009052	油脂软盒_加油脂后	OIL BOX	1
36	10008323	十字槽圆头木螺钉 (ST4. 2×20黑)	WOOD SCREW ST4.2×20	8
37	10026825	十字槽圆头木螺钉 (M5×25 镀锌)	WOOD SCREW M5×25	2